Wire-Mesh Sensor Data Processing Software

User Manual and Software Description



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The present manual contains software and data file descriptions for software modules allowing to process, evaluate and display data of wire-mesh sensor electronics. The described modules run as stand-alone command line programs or can be integrated into the "*WMS Framework*" delivered with the wire-mesh sensor electronics.

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1 General remarks

The actual software package described hereby can be used for the data analysis of wire-mesh sensor data files produced by SGITT-100 and WMS200 devices. In the last decade, a comprehensive set of software algorithms have been developed at *Helmholtz*-Zentrum Dresden-Rossendorf for wire-mesh sensor data processing. These algorithms comprise tools for reorganization of the data, extraction of single sensors' data from a matrix, calibration routines, calculation of void fractions, void fraction profiles, bubble velocities, bubble size distributions etc. Since the sensor geometries, installation situations, measurement conditions etc. vary widely, not all algorithms can be used for any case. Thus, for instance, bubble velocity calculation is very difficult or even impossible in horizontal stratified flows from wire mesh sensor data. Therefore, the usage of the software algorithms always requires an experienced user with some profound knowledge on multiphase flows. Up to the calculation of so called void files (*.v) the algorithms are universal. Other tools like velocity calculations, bubble size distributions or interfacial area calculations require special sensor configurations or special flow situation and are not included in the basic package. These tools are available on demand and might need adoption to the special user purpose.

The use of the software package is at your own risk. HZDR covers no warranty for the calculated results or damage to any system due to the use of the software package.

2 FAQ

- I got an *"OpenGL/GLSL: Unable to compile vertex/fragment shader."* error message when I try to run the application. What can I do?
 - Please make sure you have installed the latest graphics driver and your graphics card supports at least *OpenGL 2.1*. The implementation conformance for *OpenGL* varies from driver to driver.
- Running the *geometry module* is very slow on my computer. The geometry files generation should take only a few seconds. What can I do to make it faster?
 - Make sure the output directory isn't a network drive. A local hard drive is much faster.
- I don't have an internet connection where I installed the *Wire Mesh Sensor Framework* software. How can I get a registration key?
 - Just copy the content of the organization/name field and the machine id to an USB stick and use an internet-capable computer to send it to the license registration: <u>license@hzdr-innovation.de</u>. It's also possible to take a screenshot or make a photo of the registration dialog. At least three information are needed to finalize the registration process: The used software, a licensee name and the machine identifier.
- The software crashes right after the start-up with a runtime error. What causes this?
 - These errors are hard to reproduce and occur in very rare cases. We discovered that these issues are most likely connected to buggy graphics drivers and how *Qt* handles *OpenGL* contexts. Mostly multi monitor setups with *Intel* graphics cards seem to be affected by this issue. Currently there is no real solution for this kind of problem. Sometimes a driver update seems to work.
- I need a new feature! How to submit a proposal?
 - Please send a message to the software support. E-mail to <u>c.schunk@hzdr.de</u> (Christoph Schunk) or <u>license@hzdr-innovation.de</u>.
- I've found a bug in the software! I need a fix!
 - Please send a message to the software support. E-mail to <u>c.schunk@hzdr.de</u> (Christoph Schunk) or <u>license@hzdr-innovation.de</u>.

3 Theoretical basis

In this chapter, we will discuss the theoretical background of the measurement system and how the acquired data is saved and processed.

Raw measurement data of the wire-mesh sensor system is saved in a binary format. Assume a sensor of 64×64 wires and a measurement of 10 s length with a frame rate of 2500 Hz. For such a sensor, the measurement data is saved as a sequence of 25,000 "frames", each frame consisting of $64 \times 64 = 4096$ data values, and each 12-bit deep. The signal is a proportional measure of each crossing-point's electrical conductivity. The following sections describe how the raw data will be further processed to obtain a set relevant two-phase flow parameters.

Important Note: In thermal fluid dynamics the volumetric void fraction (gas, steam) is often designated with the symbol ε , this nomenclature is also used in all software modules for temporal or cross sectional averaged void fraction profiles. In electrical engineering, the symbol ε stands for the dielectric permittivity of a medium. To avoid misunderstandings, especially in equations related with the capacitance type of WMS, in chapter 3.1 and 3.2 the more general phase fraction designator α has been used instead. In all further equations ε is used again, to match with the module output parameters.

3.1 Data calibration and calculation of void fractions for conductivity-based measurements (*.mes)

The purpose of this procedure is the conversion of the sensor raw signals from the *.mes data files obtained from the WMS200 measurement system into volumetric gas fractions. For this, two procedures can be used:

Water calibration method

The measured values of the two-phase flow can be weighted with calibration values of a pure water flow, since the electrical conductivity of air is negligibly small, the local instantaneous void (gas) fraction is then given by

$$\alpha_{i,j,k} = \frac{U_{i,j}^{W} - U_{i,j,k}^{meas}}{U_{i,j}^{W}} = 1 - \frac{U_{i,j,k}^{meas}}{U_{i,j}^{W}}$$
(3.1)

with

 $\alpha_{i,j,k}$ the local instantaneous volumetric void fraction,

 $U_{i,i}^{W}$ the time averaged sensor signals of a calibration measurement (water) and

 $U_{i,j,k}^{\text{meas}}$ the local instantaneous sensor signal of the measured value.

For the determination of the calibration values for the individual mesh points of the sensor, the data in the calibration file are checked to be free of gas. Afterwards, the signals of the gas free frames are averaged. This method offers the advantage, that it can be applied to all measurement data independent from the superficial gas velocity. The disadvantage consists of the fact that calibration files must be obtained, which is usually done with some temporal shift to the actual measurements. Varying operating conditions (pressure, temperature, conductivity of the water) can thus lead to errors.

Histogram calibration method

On the other hand, there is the possibility to do a histogram calibration. With this method histograms of the digitized voltage signals of all frames of a measurement file are numerically analysed for each mesh point of the sensor. The histograms usually have two maxima. One maximum lying close to the zero value stands for the gas value, a second maximum for the water value.



Figure 1: Histogram of the mesh point 43 x 43 for a selected measuring point

This second maximum is used as calibration value for the current mesh point. Figure 1 shows exemplary a histogram for a test point (e. g. $j_{\rm W} = 1.02 \,\text{m/s}$, $j_{\rm G} = 0.53 \,\text{m/s}$).

There are advantages and disadvantages of this method. The substantial advantage is the determination of the calibration values directly from the measurement data. Errors by changing the boundary conditions are minimised with this method. A disadvantage of the histogram calibration results from the limitation in the volumetric gas content, i. e. at high gas volume fraction only few values for pure liquid are available (in which the measurement volume around the mesh point is totally filled with water). Another example is stratified horizontal flow. In such a case, no clear water maximum can be determined in the histogram for each crossing point and the histogram calibration gives an incorrect calibration value. In order to be able to use the advantages of this method, the calculated matrix composed of calibration values is azimuthally averaged for each test point and the radial profiles are checked.

Figure 2 shows two radial profiles of calibration values for two measurement points in green and red, respectively. The green curve describes an almost ideal calibration profile and confirms the applicability of the method for this measuring point. This curve remains approximately constant for a long distance from the pipe centre (r = 0)

and only drops steeply directly at the sensor boundary. On the contrary, the red calibration profile goes down in the centre. This curve shows that in the centre of the flow no correct calibration values can be obtained. At the mesh points in the centre of the pipe, there are hardly any frames with pure water in the measurement data according to a high superficial gas velocity. Thus, the histogram calibration method can never be used for stratified or annular flows.



Figure 2: Comparison of radially averaged calibration profiles for two measuring points (jw = 1.02 m/s, jG = 0.53 m/s - green and jw = 0.4 m/s, jG = 3.2 m/s - red); histogram calibration

The decrease in the calibration profiles at the edge of the wire-mesh sensor results from a nonlinearity in the measurements coming from the proximity of the mesh points to the electrically grounded pipe wall. An additional reason for this effect is that many of the measurement volumes are smaller for the mesh points at the edge of the sensor than the standard volume on the inside (cp. Figure 4).

Therefore, it is recommended that the calibration of the measurement data is accomplished in the following steps:

- 1. Compute radial calibration profiles for all data sets by histogram calibration
- 2. Check radial calibration profiles for having no radial dependencies except a steep decrease at sensors boundary; beginning at the test points with high superficial gas velocities
- 3. Depending on the quality of the calibration profiles select the measurements with unsatisfactory results and repeat the calibration using calibration files.

The results of the calibration are stored in the form of an *ASCII* file (*.*uw*), which contains the calibration values for each mesh point as a matrix. In addition, the radial calibration profiles (*.*uwrad_80*) are available after successful histogram calibration.

With the help of this calibration matrix, the values for the volumetric void fraction are computed from the measurement data by equation 3.1 with the software *Void* module (user instructions see section 5.4). Due to the presence of signal noise in the

measurement data the calculated volumetric void fraction is filtered before further processing. In order to be able to distinguish small real signals from the signal noise a special filter is used. This filter considers the void fraction values of the surrounding

mesh points. That means before a value of the void fraction $\alpha_{i,j,k}$ (*i*, *j* are the indices of the grid points in the measurement plane and *k* is the number of the frame), which is smaller than the threshold of the filter (e. g. 20%), is set to zero, the filter analyses the environment of this void fraction value. Only if all 26 surrounding values are also

below the threshold the void fraction $\mathcal{E}_{i,j,k}$ is set to zero. If this condition does not apply, then it can be assumed that the measurement signal belongs to the edge region of a bubble. In this case, the measured value remains unchanged.

The threshold of the noise filter (calculated by the software e.g. 10%) theoretically restricts the sensitivity of the wire-mesh sensor used here to a minimum equivalent diameter of 3 mm related to the bubble size. This is the most unfavourable case, if the gas bubble goes through the measurement plane of the sensor in such a way that it begins to cut four measurement volumes equally. In reality the wire-mesh sensor, however, still registers most of these bubbles, since the probability that a bubble penetrates the sensor exactly symmetrically between four wire electrodes and thus producing a void fraction less than the threshold in all of the four measurement volumes is very small. With further decreasing of the bubble size also the probability, that the bubble is still recorded by the sensor, decreases.

After filtering, the void fraction is limited to 0% and 100%, respectively. The data are saved in byte-format in a binary file with the extension *.*v* successively for each frame of the measurement. For numerical reasons, these files also contain values for points, which are outside of the circular measurement cross-section. These points are marked with the number 255.

3.2 Data calibration and calculation of volumetric phase fractions for capacitance based measurement data (*.ces)

Since the raw data of the capacitance based measurement system "*CapWMS200*" are logarithmic scaled and the measured values for gas only measurements are not zero as for the conductivity based system the calibration and phase fraction calculation is a little more complicated. The different steps are described in the following sections.

Calibration and calculation of local instantaneous relative permittivity values

It can be shown [1] that the measured logarithmic values can be noted in form of a logarithmic linear function of the capacitance and thus the local permittivity in the crossing points of the wire-mesh sensor.

$$V^{\text{LOG}} = a \cdot \ln(\varepsilon) - b \tag{3.2}$$

with the parameters *a* and *b* containing all variables in local geometry, variations in electronic components as well as gain and offset settings of the data acquisition system. Hence, the local instantaneous permittivities ε_m of each sampling point *i*, *j*, *k* is calculated from the measured local instantaneous voltages $V_{i,j,k}^{\text{LOG}}$ as

$$\varepsilon_{i,j,k} = \exp\left(\frac{V_{i,j,k}^{\text{LOG}} - b_{i,j}}{a_{i,j}}\right).$$
(3.3)

In order to obtain the two parameters $a_{i,j}$ and $b_{i,j}$ these values can be pre-calculated from two calibration data matrices $V_{i,j}^{\rm H}$ and $V_{i,j}^{\rm L}$ with known permittivity values $\varepsilon_{\rm L}$ and $\varepsilon_{\rm H}$. $V_{i,j}^{\rm H}$ and $V_{i,j}^{\rm L}$ are the temporal averaged cross sections of the calibration input data:

$$V_{i,j}^{\rm L} = \frac{1}{N} \sum_{k=0}^{N-1} V_{i,j,k}^{\rm LOG,L}$$
(3.4)

and

$$V_{i,j}^{\rm H} = \frac{1}{N} \sum_{k=0}^{N-1} V_{i,j,k}^{\rm LOG,H}$$
(3.5)

The input data ($V_{i,j,k}^{\text{LOG,L}}$) can be obtained by covering the whole sensor with the low permittivity substance. For the high calibration input data ($V_{i,j,k}^{\text{LOG,H}}$), the substance with high permittivity is used to cover the sensor. With these calibration matrices, the two parameters $a_{i,j}$ and $b_{i,j}$ can now be calculated by

$$a_{i,j} = \frac{V_{i,j}^{\mathrm{H}} - V_{i,j}^{\mathrm{L}}}{\ln(\varepsilon_{\mathrm{H}}) - \ln(\varepsilon_{\mathrm{L}})}$$
(3.6)

and

$$b_{i,j} = \frac{V_{i,j}^{L} \ln(\varepsilon_{H}) - V_{i,j}^{H} \ln(\varepsilon_{L})}{\ln(\varepsilon_{H}) - \ln(\varepsilon_{L})}$$
(3.7)

For further details, please cp. [1]

Phase fraction calculation

In order to calculate the volumetric phase fractions of a two-phase mixture, several dielectric mixing models have been developed [1]. These models are based on different assumptions onto how the two phases are geometrically distributed. The most widely used model is the *parallel* model, which is the only model implemented in the classical *CapVoid* module. Furthermore, the *CapVoid* module supports several additional models.

For better understanding of the used models, we will describe the used parameters a little more in detail, where

- α is phase fraction of the mixture ($0 \le \alpha \le 1$),
- ε_1 is the permittivity of the first phase (usually the lower value),
- $\varepsilon_{\scriptscriptstyle 2}$ is permittivity the second phase (usually the higher value) and
- $\varepsilon_{\rm m}$ the measured permittivity of the mixture.

Using these parameters, the *parallel model* is defined as:

$$\alpha_{\rm p} = \frac{\varepsilon_2 - \varepsilon_{\rm m}}{\varepsilon_2 - \varepsilon_1} \tag{3.8}$$

The *series model* is defined as:

$$\alpha_{\rm S} = \frac{\varepsilon_1 \varepsilon_2 - \varepsilon_{\rm m} \varepsilon_1}{\varepsilon_{\rm m} \varepsilon_2 - \varepsilon_{\rm m} \varepsilon_1} \tag{3.9}$$

And the *logarithmic model* is defined as:

$$\alpha_{\rm L} = \frac{\log(\varepsilon_2) - \log(\varepsilon_{\rm m})}{\log(\varepsilon_2) - \log(\varepsilon_1)}$$
(3.10)

The *Maxwell-Garnett model* is based on spherical inclusions dispersed randomly in a homogeneous medium. We have two equations here, one for the low permittivity phase dispersed in the high permittivity phase:

$$\alpha_{M_{1}} = \frac{\left(2 + \frac{\varepsilon_{1}}{\varepsilon_{2}}\right) \left(1 - \frac{\varepsilon_{m}}{\varepsilon_{2}}\right)}{\left(1 - \frac{\varepsilon_{1}}{\varepsilon_{2}}\right) \left(2 + \frac{\varepsilon_{m}}{\varepsilon_{2}}\right)}$$
(3.11)

And one for the high permittivity phase dispersed in the low permittivity phase:

$$\alpha_{\rm M_2} = 1 - \frac{\left(2 + \frac{\varepsilon_2}{\varepsilon_1}\right) \left(1 - \frac{\varepsilon_{\rm m}}{\varepsilon_1}\right)}{\left(1 - \frac{\varepsilon_2}{\varepsilon_1}\right) \left(2 + \frac{\varepsilon_{\rm m}}{\varepsilon_1}\right)}$$
(3.12)

Figure 3 shows the permittivity plot for the models described above. The two-phase mixture consists of oil for the low permittivity value ($\varepsilon_L = 2$) and water for the high permittivity value ($\varepsilon_L = 80$). In Figure 3: Permittivity of a 2-phase mixture of oil and water for different dielectric mixture models. Figure 3 you can clearly see the different curves for the permittivity models described above.



Figure 3: Permittivity of a 2-phase mixture of oil and water for different dielectric mixture models.

Please have a look at chapter 5.5 to see how the different models are selected in the *CapVoid2* module.

3.3 Void fraction profiles

In order to obtain quantitative information on the flow, a time and spatial averaging of the void fraction data can be done. These procedures are also contained in the *Void* module. Contrary to the void fraction values stored in the v-files, the data used for averaging are not limited at 0% and 100%.

The averaging is based on weight coefficients that define the contribution of each crossing point of wires (i, j) in the sensor matrix to the size of the domain, over which the averaging has to be performed. The definition of the weight coefficients $(a_{i,j})$ necessary to obtain a cross-section averaged void fraction is shown in Figure 4. The average can be calculated for each sampling period individually with

$$\overline{\varepsilon}_{k} = \varepsilon(t) = \sum_{i} \sum_{j} a_{i,j} \cdot \varepsilon_{i,j,k} .$$
(3.13)

The result of the data evaluation with equation is a sequence of instantaneous average volumetric gas fractions, which is available with the full measurement frequency. These values are stored in a separate file (*.*epst*).

Another option is the averaging in time. Two-dimensional averaged void fraction distributions are computed from

$$\overline{\varepsilon}_{i,j} = \frac{1}{k_{\max}} \sum_{k=1}^{k_{\max}} \varepsilon_{i,j,k}$$
(3.14)



Figure 4: Weight coefficients for the cross-section averaging of local gas fractions measured by the wire-mesh sensor

With equations (3.13) and (3.14) an average void fraction for the total measurement cross-section can be obtained as

$$\overline{\varepsilon} = \sum_{i} \sum_{j} a_{i,j} \cdot \overline{\varepsilon}_{i,j} = \frac{1}{k_{\max}} \sum_{k=1}^{k_{\max}} \overline{\varepsilon}_{k} .$$
(3.15)

Moreover, a radial gas fraction profile can be calculated by averaging the local instantaneous gas fractions over the measurement period and over a number of ring-shaped domains (m). The latter is done by

$$\overline{\varepsilon}_{m} = \frac{1}{k_{\max}} \sum_{k} \sum_{i} \sum_{j} a_{i,j,m} \cdot \varepsilon_{i,j,k} , \qquad (3.16)$$

where $a_{i,j,m}$ are weight coefficients denoting the contribution of each measurement point with the indexes i, j to a ring with the number m (cp. Figure 5). This ring-shaped averaging domain covers a given radial distance r from the centre of the sensor with

$$(m-1) \cdot \frac{R_{\text{sensor}}}{m_{\text{max}}} \le r \le m \cdot \frac{R_{\text{sensor}}}{m_{\text{max}}},$$
 (3.17)

where m_{max} is the total number of radial steps (e. g. for *DN200* wire-mesh sensors a value of $m_{\text{max}} = 80$ is recommended) and R_{sensor} is the radius of the sensor grid.



Figure 5: Weight coefficients for the cross-section averaging of local gas fractions over a number of ring-shape domains

Thus, azimuthally and time averaged gas volume fraction profiles (*.*epsrad_80*), as well as the time averaged local gas fractions for each mesh point of the pipe cross-section (*.*epsxy*) are available. In the file (*.*epst*) the cross sectional averaged void fractions for each time step are stored in two columns. Furthermore, the time and space averaged gas volume fractions according to equation (3.15) (*eps_all.asc*) can be used for the comparison of the individual experiments among themselves.

Gas velocities

The use of a sensor with two measurement planes or two sensors one after another allows the determination of time and azimuthally averaged gas velocities. To do this, the signals from both measurement planes are *cross-correlated* separately for each pair of mesh points, which are located above each other. For time-discrete series of this fluctuation components of the local instantaneous void fraction from the first measurement plane ($\varepsilon'_{1,i,j,k}$) and the second plane ($\varepsilon'_{2,i,j,k}$) of the sensor, the cross-correlation can be defined as

$$F_{i,j,\Delta k} = \frac{\sum_{k} \varepsilon_{1,i,j,k}' \cdot \varepsilon_{2,i,j,k+\Delta k}'}{\sqrt{\sum_{k} \varepsilon_{1,i,j,k}'^{2}} \cdot \sqrt{\sum_{k} \varepsilon_{2,i,j,k}'^{2}}}.$$
(3.18)

The index Δk corresponds to the time-shift of $\Delta t = \Delta k / f_{\text{meas}}$. Fluctuation components are calculated by subtracting the time-average from the instantaneous value $\varepsilon'_{i,j,k} = \varepsilon_{i,j,k} - \overline{\varepsilon}_{i,j}$. The cross-correlation is carried out by means of *Fast Fourier Transformation (FFT)*. The obtained cross-correlation functions are averaged in circumferential direction for different radii (*m*) using the same weight coefficients as for the calculation of radial gas fraction profiles

$$F_{m,\Delta k} = \frac{1}{k_{\max}} \sum_{i} \sum_{j} a_{i,j,m} \cdot F_{i,j,\Delta k} .$$
(3.19)

In the next step, the location of the maximum in the cross-correlation functions averaged by equation (3.19) is determined. The average gas-phase velocity for the given radius is calculated from the corresponding time-shift

$$w_{G}(r) = w_{G}(m) = \frac{\Delta L}{\Delta k_{\max}} \cdot f_{\text{meas}}.$$
(3.20)

With Δk_{\max} corresponding to $F_{m,\Delta k_{\max}} = \max(F_{m,\Delta k})$.

In equation (3.20) ΔL is the axial distance between the two measurement planes. The technique of averaging the cross-correlation functions before searching for the maximum has proven to supply more stable velocity values than if the velocities were directly deduced from the result of a point-to-point cross-correlation according to equation (3.18).

For the documentation of the evaluation process, the results of the point-to-point crosscorrelation are stored in an *ASCII* file containing the time averaged velocity for each crossing point (*.velxy) in a two dimensional matrix. The azimuthally averaged gas velocities and the middle radii of the m rings are stored in the *ASCII* files *.vel.

3.4 Bubble identification

The bubble identification and the determination of important characteristics for the bubbles can be done using special evaluation algorithms. Thereby, a bubble is defined as a region of connected gas-containing elements in void fraction data $\varepsilon_{i,j,k}$ which is completely surrounded by elements containing the liquid phase. To each element which belongs to one bubble, the same identification number is assigned. Different bubbles receive different identification numbers. These numbers are stored in the elements $b_{i,j,k}$ of a second array that is saved in a binary file (32-bit signed integer) of the type *.*b*. This array has the same dimension as the void fraction array. After the bubble recognition algorithm is completed, each element $b_{i,j,k}$ carries the number of the bubble to which the given element with the indices i, j, k belongs.

Local instantaneous gas fractions can have values between 100% (gas) and 0% (liquid), if the corresponding measurement volume formed by two crossing wires contains both gas and liquid at the same time. Furthermore, signal noise may also lead to such intermediate values. Consequently, a sharp distinction between elements filled with gas and elements filled with water is not possible. To recognize the unique bubbles even under these difficult conditions *HZDR* implemented a so called recursive extended decremental fill algorithm. It is based on the idea that the local gas fraction can only decrease or remain equal if the identification is started at the point of the

highest gas fraction found inside a bubble. After successful completion of the bubble detection the results (bubble identification matrix) are saved in the binary file *.*b* .

3.5 Bubble property analysis

Using the bubble identification matrix together with the information about the void fraction, now important parameters can be determined for each bubble. They are stored in text files of the type *.*a* . It has to be noted that in the code the index *i* refers to the serial number of the frames, while *j* and *k*, in this case, serve as indices in the measurement plane. This assignment of the indices is also used in the equations given in this section.

The *volume of a bubble* with the number n is obtained by integrating the local void fraction of all elements owning the given bubble number

$$V_{b,n} = \Delta x \Delta y \Delta t \cdot w_b \sum_{i,j,k} \varepsilon_{i,j,k} \quad \forall \left[i,j,k\right] : b_{i,j,k} = n.$$
(3.21)

The sum of void fractions is multiplied by the measurement volume, which is the product of the distance of the electrodes in x and y directions and the sampling period, as well as the bubble velocity

$$\Delta t = \frac{1}{f_{\text{sample}}} \,. \tag{3.22}$$

Due to the fact that the individual velocity of bubbles is unknown, the gas phase velocity obtained by *cross-correlation* is taken as an approximation at the location of the centre of mass of the given bubble

$$w_b = w_G(r_n)$$
 with $r_n = \sqrt{(x_{CM,n} - x_0)^2 + (y_{CM,n} - y_0)^2}$. (3.23)

Here x_0 and y_0 are the centre coordinates of the wire mesh sensor.

The *coordinates of the centre of mass* can be obtained by averaging the measurement coordinates of all elements belonging to the selected bubble using the local void fraction values as a weight function

$$x_{CM,n} = \frac{\sum_{i,j,k} j \cdot \Delta x \cdot \varepsilon_{i,j,k}}{\sum_{i,j,k} \varepsilon_{i,j,k}}; \quad y_{CM,n} = \frac{\sum_{i,j,k} k \cdot \Delta y \cdot \varepsilon_{i,j,k}}{\sum_{i,j,k} \varepsilon_{i,j,k}}$$

$$z_{CM,n} = \frac{\sum_{i,j,k} i \cdot \Delta z \cdot \varepsilon_{i,j,k}}{\sum_{i,j,k} \varepsilon_{i,j,k}}; \quad \Delta z = w_b \cdot \Delta t \quad \forall [i,j,k] : b_{i,j,k} = n$$
(3.24)

$$D_{b,n} = \sqrt[3]{\frac{6V_{b,n}}{\pi}} .$$
(3.25)

For the evaluation of asymmetries of the bubble, moments for each bubble are calculated. Likewise, the void fraction served as weight function

$$rm_{x,n} = \sqrt{\frac{5 \cdot \sum_{i,j,k} \varepsilon_{i,j,k} \cdot \left(j \cdot \Delta x - x_{\text{CM},n}\right)^{2}}{\sum_{i,j,k} \varepsilon_{i,j,k}}}; \quad rm_{y,n} = \sqrt{\frac{5 \cdot \sum_{i,j,k} \varepsilon_{i,j,k} \cdot \left(k \cdot \Delta y - y_{\text{CM},n}\right)^{2}}{\sum_{i,j,k} \varepsilon_{i,j,k}}}$$

$$rm_{z,n} = \sqrt{\frac{5 \cdot \sum_{i,j,k} \varepsilon_{i,j,k} \cdot \left(i \cdot \Delta z - z_{\text{CM},n}\right)^{2}}{\sum_{i,j,k} \varepsilon_{i,j,k}}}; \quad \Delta z = w_{b} \cdot \Delta t; \quad \forall [i,j,k] : b_{i,j,k} = n$$

$$(3.26)$$

From the moments for the coordinates *x* and *y* in the measurement plane of the wire-mesh sensor, the radial moment is

$$rm_{r,n} = \sqrt{rm_{x,n}^2 + rm_{y,n}^2} .$$
(3.27)

Further information on the distortion of the bubble can be obtained by calculating the maximum equivalent diameter in the x-y plane. For this matter, the area being occupied by the bubble in the x-y plane is added. Similar to equation (3.21) the sum of the local instantaneous void fractions of the measurement volumes belonging to the bubble is multiplied by the area of the measurement volume in the x-y plane. This procedure is done for each single sampling time characterised by index i

$$A_{xy,n,i} = \Delta x \Delta y \sum_{j,k} \varepsilon_{i,j,k} \quad \forall \left[i,j,k\right] : b_{i,j,k} = n.$$
(3.28)

Afterwards, the maximum area is found and converted into the *diameter of an area equivalent circle*

$$D_{xy,n} = \sqrt{\frac{4A_{xy,n,\max}}{\pi}} \quad \text{with} \quad A_{xy,n,\max} = \max\left(A_{xy,n,i}\right) \,. \tag{3.29}$$

In addition to these bubble characteristics the *minimum and maximum coordinates* of the bubbles are determined. For the calculation of these values, it is necessary to define a threshold value of the gas fraction which represents the bubble interface. Experiences at *HZDR* show that for bubble sizes > 20 mm a threshold 50% is a good approximation. If bubble diameters are smaller this value is reduced to approx. 20%. The maximum of gas fraction in the bubble (starting at 100% for large bubbles) also reduces with decreasing bubble diameter. This reduction is observed for bubbles with a diameter

less than approx. 20 mm. This effect results from the limited spatial resolution of the wire-mesh sensor which is e. g. 3 x 3 mm. Small bubbles cannot completely fill the associated measurement volumes. For this reason, maximum gas fractions lower than 100% are observed. Taking these boundary conditions into consideration, as a compromise, the gas fraction threshold representing the bubble interface is taken as half of the maximum gas content of the bubble.

Another important parameter for the characterisation of gas bubbles is the *volume fraction of the bubble related to the total volume of the flow*

$$\varepsilon_{b,n} = \frac{V_{b,n}}{V_{all}}; \quad V_{all} = t_{meas} \cdot f_{meas} \cdot \Delta t \cdot \overline{w}_G \cdot A_{sensor}; \quad \overline{w}_G = \frac{J_G}{\varepsilon}.$$
(3.30)

Apart from the already mentioned parameters, the maximum gas fraction and the number of measurement volumes per bubble are determined. All values are stored in an *ASCII* file (*.*a*) as table for each identified bubble.

3.6 Bubble size distribution

After evaluation of the data described in the previous chapters, three-dimensional distribution of gas fraction as well as characteristic parameters for each single bubble are available. Additionally, a list with characteristics of each bubble is generated for each measurement.

The combination of these data makes it possible to obtain bubble size distributions. To do this, histograms are calculated in which the void fraction per bubble class is summed. This is done related to the volume equivalent diameter according to equation as well as related to the area equivalent diameter of the gas bubbles according to equation (3.25). This information is available in a representation with a linear bubble class width of 0.25 mm and also for a logarithmically increasing width of the bubble classes. The smallest bubble size class for the logarithmic representation has a lower boundary of 0.1 mm. The bubble size distributions are stored in *ASCII* files with the extensions *.*his_lin* and *.*his_log*, respectively. The linear distributions are preferably used for the numerical investigations and the logarithmic information for visualisation.

In both types of bubble size distributions, the void fraction that is related to the bubble class width is represented by $(\Delta \varepsilon / \Delta D_b)$, which gives

$$\varepsilon_{\text{all}} = \sum_{0}^{D_{b,\text{max}}} \frac{\Delta \varepsilon}{\Delta D_{b}} \cdot \Delta D_{b} .$$
(3.31)

In addition, these distributions related to the total gas content ($\Delta \varepsilon / \Delta D_b / \varepsilon_{all}$) are listed in both files. Furthermore, the files contain the bubble number distributions with

which the absolute number of bubbles per bubble class is referred to the bubble class width and the total measurement time.

3.7 Mixtures

Calculating mixtures is done in three steps. A calibration step where a set of calibration references is used to determine a linear relationship between the measured ADC values and their corresponding conductivity values. You can use the *mixcalib* module to do a calibration. The second step uses the calibration matrices \hat{m} and \hat{n} to calculate a conductivity. The *mixcond* module is used to calculate the conductivity. The last step determines the mixing ratio for a given conductivity from a base conductivity and a tracer fluid. Mixing rations are determined by the *mixratio* module.

Calibration

Mixtures are modelled using a linear relationship between the conductivity $C_{r,j,k}$ and the measured ADC value $V_{r,j,k}$ of the sensor by

$$V_{r,j,k} = m_{j,k} C_{r,j,k} + n_{j,k},$$
(3.32)

where *r* is the calibration reference and *j*, *k* are the measured crossing points. The parameters $m_{j,k}$ and $n_{j,k}$ are calculated by using a simple linear regression for each measurement point.

The regression line is defined as

$$\hat{\mathbf{V}}_{j,k} = \hat{\mathbf{m}}_{j,k} \hat{\mathbf{C}}_{j,k} + \hat{\mathbf{n}}_{j,k}.$$
(3.33)

with

$$\hat{m}_{j,k} = \frac{\sum_{r=1}^{N} (C_{r,j,k} - \bar{C}_{j,k}) (V_{r,j,k} - \bar{V}_{j,k})}{\sum_{r=1}^{N} (C_{r,j,k} - \bar{C}_{j,k})^{2}}.$$
(3.34)

and

$$\hat{\mathbf{n}}_{j,k} = \overline{\mathbf{V}}_{j,k} - \hat{\mathbf{m}}_{j,k} \overline{C}_{j,k} \,.$$
 (3.35)

The variables $\overline{V}_{j,k}$ and $\overline{C}_{j,k}$ are the average of $V_{r,j,k}$ and $C_{r,j,k}$.

To have an estimate on how good the linear fitting was, we calculate the coefficient of determination R_{ik}^2 for each measure point by

$$R_{j,k}^{2} = \frac{\sum_{r=1}^{N} (\hat{V}_{r,j,k} - \overline{V}_{j,k})^{2}}{\sum_{r=1}^{N} (V_{r,j,k} - \overline{V}_{j,k})^{2}}.$$
(3.36)

Values around 0 indicate a low determination and values near 1 indicate a high determination.

Conductivity Calculation

If the used calibration lead to a satisfying result, the parameters \hat{m} and \hat{m} can now be used to calculate the conductivity for each crossing point by using

$$C_{j,k} = \frac{V_{j,k} - \hat{n}_{j,k}}{\hat{m}_{j,k}}.$$
(3.37)

Mixing Ratio Calculation

The mixing ratio $\theta_{i,j,k}$ is calculated by using a base reference fluid $\overline{C}_{j,k}^{M}$ and a tracer fluid $\overline{C}_{j,k}^{T}$.

$$\theta_{i,j,k} = \frac{C_{i,j,k} - \bar{C}_{j,k}^{M}}{\bar{C}_{j,k}^{T} - \bar{C}_{j,k}^{M}}.$$
(3.38)

The resulting values of $\theta_{i,j,k}$ range from 0 (no tracer present) and 1 (fluid is completely filled with tracer).

4 Handling of the Wire Mesh Sensor Framework4.1 The Wire Mesh Sensor Framework

The *Wire Mesh Sensor Framework* has been designed and developed to use the standalone command line-based data processing modules, which have been developed for batch processing, in a user-friendly GUI environment. The framework allows the user to use standard file open and file save dialogs and generates an easy assessable interface to the command line parameters of the single modules. Therefore, for each module a *"module information file"* (**.minf*) has to be provided. The MINF-file describes the input and output specifications and the required parameters of corresponding module. The modules are automatically loaded and registered after the program startup. MINF -files can be opened and edited with any text editor. The easiest way to learn how to write your own modules and MINF -files is to open an existing MINF -file and study the parameters and its structure. An extensive documentation of the MINF -file format and other file formats related to the *Wire Mesh Sensor Framework* can be found in the Internal Data Formats section (cp. 7.1). In the following, the different sections of the main window, views and dialog boxes of the framework are described. Terms from the GUI are printed *italic* for easy location.

4.2 Main Window

The main window is divided into three major parts. The left side is the project tree which contains all relevant files like measurement and geometry files. It also contains all generated intermediate files in a hierarchical structure.



Figure 6: The main window of the Wire Mesh Sensor Framework

The right side of the main window is the view panel. It shows a visualization of the selected files in the project tree. Usually, the framework exposes different types of visualizations for every file. These visualizations can be selected in the register card at the top of the viewing area. At the start-up, the framework contains only a welcome screen which is described later in the document.

The third area of the main window is the toolbar and the program menu at the top. The main menu offers the following functionality:

- File
 - *New project ...:* Creates a new empty project. This will trigger the new project wizard described later in the document.
 - *Open project ...:* Opens an existing project from the file system.
 - *Save project ...:* Saves the current project to the file system. The program asks for a file name if it wasn't already saved.
 - *Save project as ...:* Saves the project under a new file name.
 - *Exit:* Closes the application. If the project file was modified, the framework asks to save the file.
- Edit
 - *Add files...:* Adds a list of files to the current node. The selected node must be a folder or a file node. Imported files are just links to files in in file system. They are not copied to the project folder.
 - *Create folder:* Creates a new folder in the project tree. These folders are not saved in the file system.
 - *Rename node:* Changes the name of the current node. Works only for folders and the project nodes.
 - *Delete node:* Deletes the current node. If there are any existing files in this node, the framework asks for their deletion.
 - *Project notes...:* Shows a dialog with the project notes and the authors name.
 - *Settings:* Shows a settings dialog of the wire mesh sensor framework application. Currently it only contains a list of all installed data providers.
- Tools
 - *SEI Editor:* Opens the SEI-file editor. A SEI-file defines the layout of a sensor matrix. See section 6.1 for more information about the SEI-editor.
 - *Mask Editor:* Opens the mask editor. See section 6.2 for more information about the mask editor.
 - *GEO Module:* Opens the GEO-file generator module. GEO-files are used to describe the geometry of a single wire mesh sensor. See section 5.3 for more information about the geo module.

- Help
 - *User manual...:* Open this user manual.
 - *About...:* Shows the program version and copyright information.



Figure 7: The main toolbar.

The toolbar buttons (Figure 7) are shortcuts to items in the main menu and they provide the following functionality (from left to right order):

- New project.
- Open project...
- Save project
- Save project as...
- Delete node
- Edit project notes...
- Exit Application

4.3 Welcome Screen

This screen shows a list of recently edited projects. They can be loaded by double clicking on them.

Furthermore, the welcome view consists of two buttons:

- *New project using wizard:* Creates a new project using the project wizard.
- *Open project from file system:* Opens a project from the file system.

4.4 Project Tree

The project tree is a hierarchical representation of the current project. It consists of folders, file nodes and modules. The project tree uses the following icons for each node:

- *Folders*: Folders have no special functionality. Folders group files and other folders. They are not part of the file system.
- *Files*: Files are imported by the user or generated by a module. A green file node indicates the existence of a file in file system. An orange node indicates the non-existence of a file in the file system.
- *Module*: Represents a single module if more than one module is applied to a file node. A module node is always a sub-node of a file node.
- *File/Module*: This node represents a file with a single module applied to it. Multiple node applications are represented by module sub-notes under a file node.

File Creation Date						
A New Project						
4 📄 Sensor Information						
🕞 test.sei	Fr Jan 11 11:06:30 2013					
4 🧰 Geometry	-					
🕞 test.geo	Mi Feb 26 12:38:59 2014					
🕞 test.ggd	Mi Feb 26 12:38:59 2014					
🕞 test.gpl	Mi Feb 26 12:38:59 2014					
🕞 test.grd	Mi Feb 26 12:38:59 2014					
Measurement files	-					
✓ ₱ test_001.mes	Mi Feb 26 12:37:51 2014					
✓ FM test_001.dat	Di Mrz 4 10:54:37 2014					
⊿ 🕅 test_002.mes	Mi Feb 26 13:48:00 2014					
⊿ 🕅 test_002.dat	Di Mrz 4 10:54:52 2014					
F test_002.epst	Mo Mrz 17 16:31:54 2014					
F test_002.epsxy	Mo Mrz 17 16:31:54 2014					
(F) test_002.epsrad_5	Mo Mrz 17 16:31:54 2014					
(F) test_002.uwrad_5	Di Mrz 4 11:37:59 2014					
F test_002.uw	Di Mrz 4 11:37:59 2014					
F test_002.v	Di Mrz 4 11:37:59 2014					
 FM test_002.mes FM test_002.dat F test_002.epst F test_002.epsxy F test_002.epsrad_5 F test_002.uwrad_5 F test_002.uw F test_002.v 	Mi Feb 26 13:48:00 2014 Di Mrz 4 10:54:52 2014 Mo Mrz 17 16:31:54 2014 Mo Mrz 17 16:31:54 2014 Mo Mrz 17 16:31:54 2014 Di Mrz 4 11:37:59 2014 Di Mrz 4 11:37:59 2014 Di Mrz 4 11:37:59 2014					

Figure 8: The project tree consisting of several imported and generated files.

By left clicking on the tree view a context menu with the following operations can be opened:

- *Create file(s):* Creates a file or a set of files using an editor or a module. This works for folder or root nodes only. With this option, new sensor information files or geometry files can be created.
- *Apply module...:* Applies a module to a file node (works for file nodes only).
- *Rename Node:* Renames the node (works for folders and root nodes only).
- *Delete Node:* Deletes the selected node. If the selected node is a file node it asks for the deletion of the file itself. This operation cannot be undone! (works for all nodes accept the root node).
- *Copy Node:* Copies a node. For file nodes only the link is copied not the file itself (works for folders and file nodes).
- *Paste node:* Pastes a copied node (works for file and folder nodes only).
- *Add files...:* Adds one or more file links to the current node (folder and root nodes only).
- *Create Folder:* Creates a new folder (works for folder and root nodes only).
- *Open corresponding folder:* Opens the systems file manager with the folder containing the selected file (works for file nodes only).
- *Use node as template for batch processor...:* Uses this node as a template for the batch processor described later (works for file nodes only).

4.5 Project Wizard

The project wizard provides a convenient way to create new projects. These newly created projects contain all needed files for further data processing.

The wizard will ask for the following information:

- Author: The authors name.
- Description: The description of the project. Any text can be entered here.
- Project path: The path where the project is saved.
- SEI-file: The sensor information file used in the project.
- Geometry files: A set of geometry files.
- Measurement files: A set of *.mes files.

The detailed usage of the wizard is described below.



Figure 9: Welcome view.

First, you have to open the wizard. Click on the "*New Project using wizard*" button on the welcome page.

Select a Project Template

After you have started the *Project Wizard*, you can choose between two types of project templates: an empty project or a simple project skeleton. To create a project with all the needed files, select the "*Simple Project File*" item and click *Next*.

Project configuration

On this wizard page, you have to enter the authors name and an optional description text for the project. Click *"Next"* to continue.

The author and the description field can also be edited later in the project notes dialog (*Edit* \rightarrow *Project notes...*).

		?	×
🔶 🍃 New	Project Wizard		
Project Ir	nformation		
Please enter	the authors name and a brief description of the project.		
Author:	John Doe		
Description:			
	Next	Can	icel

Figure 10: Author and description fields.

Project File Path

On this page you can enter a path where the project file will be saved. Later, all files added to the project will be saved relative to this project file. It's recommended to use a local file path and not a network share. Network shares are known to be slow when working with the framework.

	?	×
🔶 🐤 New Project Wizard		
Save Project		
Please select an output path where you want to save the project.		
Project path D:\Data\NewProject.wmprj	~	3
Next	Cano	cel

Figure 11: Project file path.

Add sensor information file

To correctly extract the *.dat files from the measurement files, the framework needs to know the position of each sensor within the sensor matrix. The position is described in the SEI-file.

You have two options here:

- Load an already existing SEI-file from the local file system.
- Create a completely new one using the integrated SEI editor.

A detailed description the SEI editor can be found in the SEI Editor chapter (6.1). The format of the SEI-file is described in chapter 7.



Figure 12: Use the SEI Editor or select a file from the file system.

Add geometry files

The framework does not only need to know the positions of the sensors within the sensor matrix, it also needs to know the exact geometry of each sensor. In chapter 7 a detailed description of the geometry file format can be found.



Figure 13: Use GEO module or select a set of files from the file system.

The next dialog lets you run the geometry module dialog. It creates the geometry files for the project. To do this you have to add a geometry file to the project. Like in the SEI file wizard page, you have to options: Load an already existing set of geometry files from the local file system or create a completely new set using the integrated geometry module.

The parameters of the geometry module are described in the Module chapter. Click *"Run"* to add them to the project.

A detailed description of the geometry module can be found in chapter 5.3.

Apply Module - Wire Mesh Sensor Framework		? ×		
Advanced Geometry Module (geo_adv)				
Generates the geometry data files *.geo, *.gro	d, *.gpl and *.ggd			
WMS cross section, (circular=circ, square=rect)	circ 👻 🕽			
Sensor ID, user specified string (max. 12 character)	ID01			
☑ Number of wires, direction j	32			
Number of wires, direction k	32			
Distance of wires, direction j	2.6			
☑ Distance of wires, direction k	2.6			
Diameter of the sensor (circular only)	80			
Distance without influence (circular only)	0.5			
Width of the sensor, direction j (square only)				
Height of the sensor, direction k (square only)				
☑ Number of circular rings	80 3			
☑ Create ggd file	у 👻 🕽			
Output path	. ~ 3			
	💝 Run and add	files + Add file stubs only Cancel		

Figure 14: The geometry module in action.

Add measurement files

In the last step, the project wizard asks for measurement files to be added to the project. You can select one or more files here. After this step the project will be generated.

		?	×
🔶 🐤 New F	Project Wizard		
Project Pr	operties		
Please select	the files you want to add to the project.		
MES files			+
			-
			3
	Einish	Car	ncel

Figure 15: The wizard asks for measurement files.

4.6 Project Notes

To edit the project notes, click on $Edit \rightarrow Project notes...$ The dialog contains the name of the author and general notes about the project.

Project Notes - Wire Mesh Sensor Framework	?	×
Author:		
	Cape	-
OK	Cano	ei

Figure 16: Project description and author.

4.7 Applying modules

Modules can be applied to files by right clicking on a project file and selecting "*Apply* $Module \rightarrow ...$ ". The framework shows only the modules which are compatible to the current file type.

Apply Module - Wire Mesh Sensor Framework		?	×
Void Module (void)			
Calculates void fraction profiles			
Geometry file name (inlc. path)	\Geometries\TOPFLOW2_64x64_pj30_pk30_d1953_rad20.geo	×	3
🖸 Output path	E:\Daten\Daten Gittersensor\Framework Testdaten\Output	×	3
Calibration file (required if not hist. cali.)			
Histogram calibration ("y" - yes)	Υ	•	3
Measure frequency (default 2500 Hz)	2500		3
	Run and add files	Cano	el

Figure 17: A typical module input mask (Void module in this example).

The module dialog shows an overview of all editable parameters. Each parameter can be activated or deactivated by clicking on the left check box. Deactivated parameters are not passed to the module.

The module dialog consists of several buttons at the bottom:

- *Run and add files:* Runs the module and adds the generated nodes to the project.
- *Add files without running module:* Adds only the file nodes generated by the module without running the module itself.
- *Cancel:* No module is applied to the file and the dialog closes.

4.8 Node views

The framework supports various visualization types. Which visualization is shown depends on the selected file type. The integrated views and some commonly used widgets are described below.

Colour Scale

The colour scale widget is used in several views to configure the currently selected colour palette.



Figure 18: Colour palette. The Jet colour palette is selected.

The widget shows a linear colour map defined by several control points. Colour samples between these control points are lineary interpolated. They can be added, removed or modified. You can edit control points by right clicking on them and selecting *"Edit control point..."*.

New control points can be added by right clicking on the colour bar and selecting "*Add control point...*". Control points can also be deleted by right clicking on them and clicking "*Delete Control Point*". The sampling position of a control point can be changed by dragging it to a different position.

The *"Load..."* and *"Save..."* button can be used to load and save a user defined colour map:

- *Load...:* Loads a colour palette from the file system. The framework comes with a set of predefined colour palettes (e.g. blue, blue inv, hot, jet, ocean, ...).
- *Save...:* Saves the current colour palette to a file.

3D Plot View

The *3D Plot* shows a three-dimensional surface plot of the actual frame. You can use the player component at the bottom to select individual frames. The *"Play"*-Button starts an animation of the measured data.



Figure 19: Typical surface plot.

The colour scale widget is described in section 4.8. The surface plot widget itself supports the following functionality:

- Right click and drag: Moves the diagram.
- Left click and drag: Rotates the diagram.
- Mouse wheel: Zooms the diagram.

The control panel on the right next to the colour palette offers the following controls:

- *Draw axis:* Draws the plot axis.
- *Draw grid*: Draws the surface grid.
- *Draw surface:* Draws the coloured plot surface.
- *Height scale:* Scales the plot in the z-direction.
- *Flip z-axis:* Flips all z values.

4.9 Plot2D view

The *Plot2D view* shows a two-dimensional plot of the selected node.

The *x*-*axis* and *y*-*axis* for the diagram can be selected from the two drop-down menus. Some files contain multiple tables or diagrams. The used data source can be selected using the *"Table"* drop-down box.

With *"Set zoom rectangle..."* a distinct rectangular viewing area can be selected. Click left and drag the mouse in the plot area to zoom in (a rubber band with the new zoom area appears). Click right to restore the last zoom level.

The diagram can be exported to different formats (e.g. as an image or a vector graphics) by clicking *"Export..."*.



Figure 20: Plot2D view.

4.10 Slice view

The slice view is also a two-dimensional representation of the measurement data. It supports the visualization of horizontal and vertical data slices.

Controls at the top:

- *Geo mask:* selects a geometry mask.
- *Slice scale:* Scales the two slices.
- *Frames:* Sets the number of frames shown in the slice view.
- *Export*: Exports the current view as a MPEG video or a sequence of images. The user can choose between the top, horizontal or vertical view.

Controls at the bottom:

- -10, -1, +1, +10: Seeks to next or previous frame.
- *Play*: Plays an animation of the data.
- *Frame*: Sets the currently shown frame.
- *Frame Skip*: Sets the value to skip while playing the data.



Figure 21: Sliced view.

You can edit colour palettes on the right side of the slice view. See 4.8 for more information.

4.11 3D Voxel view

The 3D view shows an Iso surface representation of the data. The following controls are available:

- *View type:* Iso surface: classical Iso surface lit by a virtual light; Transparent iso surface: Same as iso but the far side is also shown.
- *Invert:* Inverts the data values: The liquid phase becomes the gas phase and vice versa.
- *Transparent:* Shows the volume in transparent mode. Uses Beers Law to calculate the attenuation of light through the volume.
- *Perspective projection:* Changes between an orthographic and a perspective projection.
- *Frame skip:* Shows only the nth frame.
- *Threshold:* Sets the threshold (boundary) for the Iso surface.
- *Ray step size:* Step size of the ray-casting algorithm.

- *Slice Min/Max sliders:* Cuts the volume into horizontal or vertical slices very similar to the slice view.
- *Flip X/Y/Z:* Flips the axis of the volume.
- *Flow:* Selects the flow direction. Can be horizontal or vertical.
- *Select background color...:* Background color of the 3D view.
- Select foreground color...: Color of the Iso surface.

The *"Export..."* button supports MPEG video and image sequences, similar to the slice view.



Figure 22: Voxel 3D view.

4.12 Table view

Shows a tabular grid of the measurement data values. The shown record can be selected in the drop-down box at the top of the view.
	•																
2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	588	1024
0	0	0	0	0	0	0	0	0	0	0	0	0	0	423	847	1369	1604
0	0	0	0	0	0	0	0	0	0	0	0	0	737	1279	1548	1726	1865
0	0	0	0	0	0	0	0	0	0	0	500	1196	1608	1857	1924	1999	2074
0	0	0	0	0	0	0	0	0	0	537	1203	1617	1707	1839	1836	1751	1758
0	0	0	0	0	0	0	0	0	706	1406	1826	2003	1924	1825	1791	1860	1908
0	0	0	0	0	0	0	0	738	1366	1555	1756	1729	1701	1781	1721	1751	1799
0	0	0	0	0	0	0	628	1416	1730	1706	1733	1740	1735	1783	1788	1797	1910
0	0	0	0	0	0	735	1422	1725	1744	1641	1751	1839	1749	1854	1836	1927	2151
0	0	0	0	0	406	1473	1775	1688	1781	1757	1822	1904	1753	1841	1851	2112	2170
0	0	0	0	0	1060	1586	1699	1569	1695	1616	1717	1773	1875	1949	1937	1982	2061
0	0	0	0	1118	1605	1852	1749	1724	1862	1732	1863	1927	1908	2201	2199	2199	2253
0	0	0	468	1697	1769	1738	1788	1805	1953	1847	1945	2233	2083	2240	2249	2263	2305
0	0	0	1138	1804	1610	1679	1756	1727	1857	1727	2090	2148	2021	2140	2108	2123	2185
0	0	434	1508	1738	1596	1675	1721	1682	1774	1926	1988	2038	1951	2061	2022	2041	2117
0	0	1174	1726	1827	1738	1774	1835	1987	2170	2033	2133	2192	2080	2167	2187	2195	2251
0	390	1558	1700	1740	1664	1659	1732	1679	2018	1891	2025	2086	1999	2052	2057	2064	2124
0	1148	1853	1653	1966	1787	1818	1903	1815	2185	2026	2171	2235	2095	2214	2189	2185	2278
0	1577	1825	1701	1920	1762	1792	1838	1861	2147	1993	2099	2172	2094	2173	2157	2138	2216
622	1663	1759	1656	1864	1748	1819	1836	1966	2176	2061	2099	2176	2068	2156	2138	2121	2179
1221	1773	1741	1790	2018	1797	1911	1957	2029	2177	2073	2144	2269	2132	2229	2216	2202	2293
0 0 6/ 1/	22	1148 1577 22 1663 221 1773	1148 1853 1577 1825 22 1663 1759 221 1773 1741	1148 1853 1653 1577 1825 1701 22 1663 1759 1656 221 1773 1741 1790	1148 1853 1653 1966 1577 1825 1701 1920 22 1663 1759 1656 1864 221 1773 1741 1790 2018	1148 1853 1653 1966 1787 1577 1825 1701 1920 1762 22 1663 1759 1656 1864 1748 221 1773 1741 1790 2018 1797	1148 1853 1653 1966 1787 1818 1577 1825 1701 1920 1762 1792 22 1663 1759 1656 1864 1748 1819 221 1773 1741 1790 2018 1797 1911	1148 1853 1653 1966 1787 1818 1903 1577 1825 1701 1920 1762 1792 1838 22 1663 1759 1656 1864 1748 1819 1836 221 1773 1741 1790 2018 1797 1911 1957	1148 1853 1653 1966 1787 1818 1903 1815 1577 1825 1701 1920 1762 1792 1838 1861 22 1663 1759 1656 1864 1748 1819 1836 1966 221 1773 1741 1790 2018 1797 1911 1957 2029	1148 1853 1653 1966 1787 1818 1903 1815 2185 1577 1825 1701 1920 1762 1792 1838 1861 2147 22 1663 1759 1656 1864 1748 1819 1836 1966 2176 221 1773 1741 1790 2018 1797 1911 1957 2029 2177	1148 1853 1653 1966 1787 1818 1903 1815 2185 2026 1577 1825 1701 1920 1762 1792 1838 1861 2147 1993 22 1663 1759 1656 1864 1748 1819 1836 1966 2176 2061 221 1773 1741 1790 2018 1797 1911 1957 2029 2177 2073	1148 1853 1653 1966 1787 1818 1903 1815 2185 2026 2171 1577 1825 1701 1920 1762 1792 1838 1861 2147 1993 2099 22 1663 1759 1656 1864 1748 1819 1836 1966 2176 2061 2099 221 1773 1741 1790 2018 1797 1911 1957 2029 2177 2073 2144	1148 1853 1653 1966 1787 1818 1903 1815 2185 2026 2171 2235 1577 1825 1701 1920 1762 1792 1838 1861 2147 1993 2099 2172 22 1663 1759 1656 1864 1748 1819 1836 1966 2176 2099 2172 221 1773 1741 1790 2018 1797 1911 1957 2029 2177 2073 2144 2269	1148 1853 1653 1966 1787 1818 1903 1815 2185 2026 2171 2235 2095 1577 1825 1701 1920 1762 1792 1838 1861 2147 1993 2099 2172 2094 22 1663 1759 1656 1864 1748 1819 1836 1966 2176 2068 221 1773 1741 1790 2018 1797 1911 1957 2029 2177 2073 2144 2269 2132	1148 1853 1653 1966 1787 1818 1903 1815 2185 2026 2171 2235 2095 2214 1577 1825 1701 1920 1762 1792 1838 1861 2147 1993 2099 2172 2094 2173 22 1663 1759 1656 1864 1748 1819 1836 1966 2176 2061 2099 2172 2094 2173 221 1773 1741 1790 2018 1797 1911 1957 2029 2177 2073 2144 2269 2132 2229	1148 1853 1653 1966 1787 1818 1903 1815 2185 2026 2171 2235 2095 2214 2189 1577 1825 1701 1920 1762 1792 1838 1861 2147 1993 2099 2172 2094 2173 2157 22 1663 1759 1656 1864 1748 1819 1836 1966 2176 2061 2099 2172 2094 2173 2157 221 1663 1759 1656 1864 1748 1819 1836 1966 2176 2061 2099 2176 2068 2156 2138 221 1773 1741 1790 2018 1797 1911 1957 2029 2177 2073 2144 2269 2132 2229 2216	148 1853 1653 1966 1787 1818 1903 1815 2185 2026 2171 2235 2095 2214 2189 2185 1577 1825 1701 1920 1762 1792 1838 1861 2147 1993 2099 2172 2094 2173 2157 2138 22 1663 1759 1656 1864 1748 1819 1836 1966 2176 2099 2172 2094 2173 2157 2138 221 1663 1759 1656 1864 1748 1819 1836 1966 2176 2061 2099 2176 2068 2156 2138 2121 221 1773 1741 1790 2018 1797 1911 1957 2029 2177 2073 2144 2269 2132 2229 2216 2202

Figure 23: Table View.

4.13 Batch Processor

The batch processor allows the user to use a sub-tree of a project as a batch template. The batch dialog is separated into two panels. The left panel consists of a list of files which are used as the input for the node tree on the right side. The tabular file list on the left side also consist of an overview of all changed parameters for each batch item.

Controls at the bottom:

- *Add files...*: Adds a list of files to the batch table.
- *Add all entries to project...:* Adds all batch entries to the project tree. The framework will ask for a new directory where to populates the new file nodes. *This new sub-tree can be huge if the file list is long!*
- *Add current entry to project...:* Adds the currently edited batch entry to the project.
- *Run all...:* Runs the batch processor for all files.
- *Run current:* Runs the currently selected batch entry.

Context menu entries for the batch list (right click on the file row):

- *Copy file entries:* Copies batch items.
- *Paste file entries:* Pastes copied batch entries.
- *Delete file entries:* Deletes the current batch entry.
- *Paste Parameters:* Paste copied parameters.
- *Add files...*: Add more files to the batch list.

Additional context menu entries for the parameter rows (right click on the parameter row):

- *Copy parameter:* Copies the selected parameter.
- *Paste parameter:* Pastes the selected parameter to another batch entry.
- *Delete parameter:* Deletes the entry and restores it to the default value.

					Export
	File	capvoid:ph	capvoid:pl	File	Creation Time
1	test_2_NEW.ces			✓ ₱ test_2_NEW.ces	13.10.2015 17:15
2	test_2_NEW.ces	Value changed: 82	Value changed: 2	F test_2_NEW_X_Sensor_1.cdat	19.10.2015 17:04
3	test 3.ces	Value changed: 82	Value changed: 2	F test_2_NEW_Y_Sensor_2.epst	13.10.2013 17.04
4	test_3_NEW.ces			 E test_2_NEW_Y_Sensor_2.epsxy E test_2_NEW_Y_Sensor_2.v F test_2_NEW_Y_Sensor_1.cdati F test_2_NEW_X_Sensor_1.cdati F test_2_NEW_Y_Sensor_2.cdati 	19.10.2015 17:04 19.10.2015 17:05
+	Add files		[Add all entries to project Add aurrent entry to p	project 🌮 Run All 🦻 Run current

Figure 24: The batch processor view.

The tree view on the right side behaves similar to the project tree in the main window. The following options are available:

- *Apply module...:* Applies a module to a file.
- *Edit module parameters:* Edits the parameter. This will change the parameter table on the right side of the batch view.

5 Modules for the Wire Mesh Sensor Framework

5.1 General remarks

All modules, explained in the following chapters, are written in *Borland Delphi Professional 7.0* and C++ and compiled for *Microsoft Windows* environment (XP or Server 2003 and higher). The program modules use parameters for data setup and work in batch mode without user interfaces. The *WMS framework* helps to integrate the different modules into one graphical user interface (*GUI*) allowing the user to specify the necessary parameters in a table, pick and drag files into the command line, generate batch files and use wild cards. For each module a *.minf (module information file) is provided containing all required information about input and output parameters, input and output files and paths. The framework is open for the integration of new user defined modules (written in any compiler language), as long as the conventions for the *.minf-files are fulfilled.

The following descriptions and the software modules are made for the case of a 64×64 wire-mesh sensor with a 64×64 electronic device. Most of the routines require configuration files for the wire-mesh sensor geometry.

The names of the generated files consist of the same body like the measurement file and the corresponding extension (see below). All routines described below use a *.log file in *ASCII*-format to save information about the calculation (e.g. date, time, names of the geometry files, thresholds, bubble numbers) and error messages.

NOTE: If the modules are used stand-alone, all parameters start with a hyphen "-" (e.g.: "-fs:C:\Program Files\...").

5.2 FileConverter module, converts raw measurement files into single sensor files

The *FileConverter* module is used to convert and extract the packed 12-bit file format of the raw data **.mes* into binary data files for each single sensor **.dat*. The binary **.dat* files contain the measured values for all exported frames of a sensor with the dimension $M \times N$ as 16-bit words in the following dimension. The example is given for a 32 x 32 sensor:

Number of data word	Data word description
0	Column 1 of row 1 of frame 1
1	Column 2 of row 1 of frame 1
2	Column 3 of row 1 of frame 1
•••	
31	Column 32 of row 1 of frame 1
32	Column 1 of row 2 of frame 1
33	Column 2 of row 2 of frame 1

•••	
1023	Column 32 of row 32 of frame 1
1024	Column 1 of row 1 of frame 2
1025	Column 2 of row 1 of frame 2

Therefore, the resulting file size is 2-byte x M x N x number of exported frames.

The *FileConverter* module requires the following parameters:

Parameter	Description
fs	Input file name (including path)
fe	Sensor extraction info file name (*.sei) (including path)
sp	Output path (optional)
0	Output file name (optional)
f1	Frame start (optional)
f2	Frame end (optional)
j1	Point j1 coordinate (not required if *.sei-file is available)
k1	Point k1 coordinate (not required if *.sei-file is available)
j2	Point j2 coordinate (not required if *.sei-file is available)
k2	Point k2 coordinate (not required if *.sei-file is available)

The input file name is the name and path of the raw data file (*.*mes*) to be converted. The sensor extraction file name (*.*sei*) specifies the SEI-file which contains all necessary information about the single sensors location in the raw data matrix. This file is automatically generated by the latest software version of the *WMS200* device. In case the SEI-file is not present it can be generated by the *WMS framework*. The SEI-file defines the dimension of the raw data matrix (e. g. 64 x 128 for two 64 x 64 sensors sampled in parallel mode) and specifies the start and end coordinates of the single sensor. The following example of a SEI-file for a set of two 64 x 64 sensors illustrates the file structure:

[MATRIX]	section for raw data matrix
INFO=dual sensor vertical pipe DN200	free user defined text
HEIGHT=64	height of the raw data matrix
WIDTH=128	width of the raw data matrix
[OUTPUTFILENAMELIST]	section for output files _
OUTPUTFILENAME1=_Sensor_1	appendix for the first sensor output file name
OUTPUTFILENAME2=_Sensor_2	appendix for the second sensor output file name
[SENSOR1]	section describing first sensor
ID=00	additional ID number (no longer used)
NAME=Sensor_1	name of first sensor (same as file name extension)
J1=0	x-coordinate start point first sensor
K1=0	y-coordinate start point first sensor
J2=63	x-coordinate end point first sensor
K2=63	y-coordinate end point first sensor
TYPE=X	"X" defines the first sensor of a set of two
RES1=	not yet defined
SERIAL=1071	hardware serial number of the sensor
INFO=Lower sensor	free user defined text (e. g. sensor position)
[SENSOR2]	section describing second sensor

ID=00	additional ID number (no longer used)
NAME=Sensor_2	name of the sensor (same as file name extension)
J1=64	x-coordinate start point second sensor
К1=0	y-coordinate start point second sensor
J2=127	x-coordinate end point second sensor
K2=63	y-coordinate end point second sensor
TYPE=Y	"Y" defines the second sensor of a set of two
RES1=	not yet defined
SERIAL=1072	hardware serial number of the sensor
INFO=upper sensor	free user defined text (e.g. sensor position)

The output path is optional. If it is not defined by the user, the same path as the input file path is used. The other parameters correspond to the SEI-file. They are unused if no SEI-file was selected. After the run of the *FileConverter* module, the number of *.*dat* files specified in the SEI-files are generated.

5.3 Geo & GeoAdv module, generation of geometry configuration files

The geometry of the used sensor is important for later calculations of void fraction profiles, velocities etc. The geometry module calculates a set of geometry files for use in other modules.

Parameter	Description
cs	WMS cross-section, (circular=circ, rectangular=rect)
id	Sensor ID, user specified string (max. 12 character, optional)
nj	Number of wires, direction j
nk	Number of wires, direction k
pj	Distance of wires in mm, direction j
pk	Distance of wires in mm, direction k
ds	Inner diameter of the wire-mesh sensor in mm (circular sensors only)
xx	The distance without influence. <i>This parameter is only available in the</i>
	GeoAdv module.
dj	Width of the sensor, direction j (rectangular only)
dk	Height of the sensor, direction k (rectangular only)
nr	Number of ring shaped domains (see Fig. 1.4)
sp	Output path for the calculated geometry files (optional)

The module geo.exe requires the following parameters:

Output files of the geometry module:

File	Туре	Description
*.geo	ASCII	Geometry file for the measurement cross-section, e.g.
	(Matrix	ID01_64x64_mj26_mk26_d1953_rad80.geo
	file)	description: 64 x 64 wires, 2.6 mm lattice spacing, 195.3 mm inner
		diameter of the sensor; the file contains 64 x 64 values: 0 – means
		that the measurement area around a crossing point is completely
		outside the measuring area; value > 0: the part of the active
		measurement area related to the general area of the senor (cp.
		Figure 5)

*.grd	ASCII	Geometry file for the ring-shaped domains, e.g.
	(multiple	ID01_64x64_mj026_mk026_d1953_rad80.grd
	Matrices)	description: the same as before + 80 ring-shaped domains;
		content: 80 tables with the same structure as before including the
		weight coefficients for the single ring-shaped domains (cp. Figure
		5).
*.gpl	ASCII	Log file of the geometry module, type ASCII, containing all
		information about the used parameters and the resulting files.

5.4 Void module, calibration and void fraction distributions

The module Void requires the following parameter:

Parameter De	escription
fs M	easurement data file including path (*.dat, *.v)
fg Na	ame and path of geometry files (*.geo, *.grd, *.gpl)
sp Oı	utput path (not required, if blank = path of the measurement file)
fc Ca	alibration file, either water calibration file (*.dat) or calibration file
fro	om previous run (*.uw)
hc Ty	/pe of calibration ("y" - histogram calibration, "" - requires calibration file)
mf Me	easure frequency, default 2500 Hz

The void-module is able to handle uncalibrated measurement files (*.*dat*) or calibrated void-files (*.*v*) as input files (fs). For the later the calibration procedure is skipped and only void fraction profiles are calculated. The geometry file name (including path) has to be specified as parameter fg. The module expects three geometry files (see 5.3). Output path (sp:) is optional. For calibration of the measurement data a calibration file has to be specified. This can be either a *.*dat*-file for pure water flow or calibration file *.*uw* from a previous run of the module. The *.*uw* is generated by the first run of the module from a water measurement file. The use of the *.*uw* file is recommended since it is a short condensed file containing only averaged water values for each crossing point. Instead of using a calibration file the user can specify the parameter hc. If this parameter is set to "y" (yes) the program runs through the measurement file and performs the histogram calibration routine (cp. 3.1).

ATTENTION: Histogram calibration has to be used very carefully! It can only be applied, if the user is absolutely sure that there is really each crossing point covered with water for many times during the measurement. Therefore, histogram calibration cannot be applied for horizontal stratified or annular flow situations for instance! It is advised to have a look to the **.uwrad_** files, which are generated after a histogram calibration. If the calibration values vary too much, the histogram calibration has failed (cp. 3.1).

The program uses a noise filter (cp. 3.3) with a threshold. Either this limiting value is set to a fixed value (e.g. 10%), which is the case if histogram calibration was used or it

is taken as a result from the assessment of the frames of a calibration file (*.*dat*) if file calibration has been activated.

The module first generates a binary file with e. g. $64 \times 64 \times 25000$ void fraction values (where 25000 is the number of measured frames), called *v*-file, stored in byte-format. In this file, the void fraction values for each crossing point are stored as a number 0 to 100, corresponding to 0% and 100% respectively. Matrix points with the value 255 are outside of the sensor area. Furthermore, the void module generates the following averaged void fraction distributions:

File	Туре	Description
*.epsxy	ASCII	The files contain the time averaged volumetric gas fractions in
	(Matrix)	percent as matrix for the cross-section (e. g. 64 x 64 values). The points outside of the pipe cross-section have the value 0% (Table 1).
*.epst	ASCII (Table)	It contains the cross-sectional averaged gas fractions over time steps presented by two columns: The left column indicates the time step in s while in the right column the cross-sectional void fraction in percent is stored (Table 2).
*.epsrad_80	ASCII (List of Matrixes)	T time and azimuthally (inside of e. g. 80 ring-shaped domains) averaged gas fraction; Column 1 contains the centre radii of the respective ring in mm (see fig. 4). The right column contains the appropriate gas fraction in percent (Table 3).
eps_all.asc	ASCII (Log)	Additionally, the module adds one row for each run in the eps_all.asc file which includes the date and time of the calculation + the name of the measuring file + the time and cross-section averaged void fraction.
.uw	ASCII (Matrix)	If the program was started with a calibration file (fc:) (.dat) a *.uw-file with the same name as the calibration file, containing the values of the calibration matrix in dimensions x, y is generated. This file can be used as input file for evaluation of measurement data with the same calibration conditions (e. g. jw, tw). If no calibration file has been specified but the parameter (hc:) has been set to "y" a *.uw-file with the name of the measurement file (fs:) is generated respectively (Table 4).
.uwrad_	ASCII (Table)	If histogram calibration is performed a *.uwrad_* file (e. g. *.uwrad_80 for 80 rings) is generated, containing the azimuthally averaged calibration values from the *.uw file. This is very useful to check the quality of histogram calibration (cp. 1.1, Table 5).

The contents of the *.*epsxy* file:

ø	0	0	ø	ø	0	ø	9	ø	ø	ø	0	0	0
0	0	0	õ	õ	0	0	0	0	0	0	0	0	0
0	0	0	0	0	0	0	0	0	0	0	0	0	0
0	0	0	0	0	0	0	0	0	0	0	0	0	0
0	0	0	0	0	0	0	0	0	0	0	0	0	0.72
0	0	0	0	0	0	0	0	0	0	0	0	1.64	5.50
0	0	0	0	0	0	0	0	0	0	0	1.89	7.96	14.98
0	0	0	0	0	0	0	0	0	0	3.21	10.29	16.23	19.37
0	0	0	0	0	0	0	0	0	3.36	10.96	16.53	19.79	22.58
0	0	0	0	0	0	0	0	3.06	10.31	16.22	19.83	21.98	24.56
0	0	0	0	0	0	0	2.43	10.75	16.10	21.03	23.77	24.79	27.33

0	0	0	0	0	0.64	8.40	15.66	20.19	23.17	26.07	28.06	29.02
0	0	0	0	0.10	7.42	15.18	20.52	23.23	25.85	28.05	29.74	30.76
0	0	0	0	5.60	14.37	19.71	23.72	26.08	27.78	30.12	32.35	33.23
0	0	0	2.80	12.20	18.78	23.12	25.53	28.71	30.65	31.53	34.36	33.29
0	0	0	7.11	15.93	20.69	24.06	28.32	29.65	32.58	33.63	35.15	35.39
0	0	3.03	13.68	19.19	23.29	27.39	30.63	31.34	33.41	34.47	36.25	37.33
0	0	8.57	18.04	21.84	25.67	29.48	31.95	33.86	35.02	36.34	37.60	39.05
0	3.61	14.25	21.12	26.01	28.41	31.09	32.86	35.34	36.78	38.41	38.73	40.35
0	7.43	18.02	24.67	27.91	29.51	32.74	33.86	36.45	38.01	39.03	38.98	41.17
1.93	11.77	20.31	25.91	29.55	30.74	33.69	35.55	37.08	37.29	39.58	41.10	41.33
4.43	15.19	22.52	26.78	29.13	31.32	34.86	35.92	38.10	38.94	39.15	40.66	40.18
8.20	18.29	23.26	27.12	30.03	32.36	35.57	35.98	38.31	39.15	40.46	41.13	40.92
11.17	20.14	24.69	28.03	30.29	33.01	36.54	36.15	38.33	39.93	39.64	40.67	41.12
12.80	21.76	26.42	29.93	31.73	33.68	35.76	36.78	38.02	38.96	39.83	40.68	43.07
15.00	21.77	27.13	31.22	32.95	34.64	37.44	38.07	38.06	39.51	40.67	41.61	42.90
16.06	23.12	28.44	31.97	33.95	35.89	36.59	37.47	38.11	39.19	40.84	41.45	41.37
17.42	23.93	28.37	31.82	33.62	35.70	37.70	37.65	38.20	39.35	41.14	43.38	43.27
18.41	24.72	27.19	30.58	33.17	35.88	37.14	37.54	38.92	39.92	41.87	44.15	43.09
19.42	24.76	27.60	30.63	32.71	35.78	37.24	37.77	39.13	40.00	42.07	42.89	43.71
19.83	24.52	27.07	30.50	32.88	35.10	35.86	36.71	38.12	40.98	42.84	43.83	44.20
	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	$\begin{array}{ccccc} 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 &$	$\begin{array}{cccccccc} 0 & 0 & 0 & 0 \\ 0 & 0 & 0 & 0 \\ 0 & 0 &$	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$						

Table 1: Visualisation of time	averaged gas fractions	s over a quarter of the measurem	nent
cross-section from a	*.epsxy file.		

t	eps(t)
s	%
0.00040	34.80
0.00080	34.93
0.00120	35.07
0.00160	35.26
0.00200	35.42
0.00240	35.56

Table 2: Part of a *.epst file.

Table 3: Part of a *.epsrad_80 file.

0	0	0	0	0	0	0	0	0	0	0	0	0	
0	0	0	0	0	0	0	0	0	0	0	0	0	
0	0	0	0	0	0	0	0	0	0	0	0	0	
0	0	0	0	0	0	0	0	0	0	0	0	0	
0	0	0	0	0	0	0	0	0	0	0	0	0	
0	0	0	0	0	0	0	0	0	0	0	0	0	
0	0	0	0	0	0	0	0	0	0	0	0	0.905	
0	0	0	0	0	0	0	0	0	0	0	0.972	0.972	
0	0	0	0	0	0	0	0	0	0	0.517	0.528	0.820	
0	0	0	0	0	0	0	0	0	0.705	0.784	1.221	0.755	
0	0	0	0	0	0	0	0	0.882	0.665	0.814	1.129	0.778	
0	0	0	0	0	0	0	0.938	0.827	0.750	0.795	1.167	0.963	
0	0	0	0	0	0	0.669	1.235	1.071	1.010	0.808	1.029	0.820	
0	0	0	0	0	0	0.847	1.019	1.117	0.897	0.854	0.972	1.050	
0	0	0	0	0	1.500	1.129	0.991	0.963	0.955	1.029	1.129	1.141	
0	0	0	0	0.868	1.019	1.479	0.719	1.082	1.029	0.991	1.346	1.105	
0	0	0	0	0.766	0.972	0.905	0.861	0.669	1.180	1.193	0.808	1.071	
0	0	0	0.565	0.745	1.019	0.905	0.536	1.419	1.382	1.382	1.250	1.296	
0	0	0	0.571	1.071	1.221	0.461	0.477	0.861	1.117	1.207	1.029	1.141	
0	0	0.963	0.597	0.739	1.280	1.094	0.991	1.029	1.094	1.061	1.071	1.117	
0	0	0.946	1.019	0.981	0.972	1.250	1.154	0.991	1.167	1.071	1.082	0.882	
0	0	0.991	0.981	0.854	0.991	1.000	0.905	1.019	0.861	0.921	1.061	1.040	
0	1.346	0.745	0.972	0.875	0.905	0.929	0.868	0.972	0.897	1.207	0.890	0.963	
0	0.861	0.471	1.019	0.972	1.029	0.905	0.882	0.854	0.847	1.193	0.946	0.938	
0	0.897	0.938	0.972	0.875	1.000	1.061	1.000	1.117	1.296	1.207	0.946	0.827	
0.000	0.991	1.050	1.040	0.946	0.921	0.827	0.929	1.419	1.313	1.221	1.193	0.789	
0.525	1.615	1.050	0.882	0.905	0.882	0.802	1.382	1.400	1.193	1.207	0.802	1.419	
0.533	0.525	1.019	0.929	0.847	0.913	0.827	0.820	1.296	1.094	1.250	1.250	1.382	
0.541	0.607	0.734	0.729	0.808	0.761	0.854	0.827	0.750	0.677	0.691	0.686	1.296	
1.479	0.719	0.814	0.625	0.827	1.667	0.772	1.094	0.714	1.082	1.000	0.868	1.458	
0.682	1.438	0.854	1.000	0.833	0.827	1.180	0.686	0.691	1.141	1.105	1.117	1.329	
1.193	0.745	1.382	1.061	0.778	0.574	0.745	0.724	0.847	0.921	1.591	1.129	0.897	

Table 4: Example of the calibration values for a part of the measurement cross-sectionfrom a *.uw file.

0.6	2076.00
1.8	2076.00
3.1	2081.17
4.3	2090.73
5.5	2088.69

6.7	2083.10
7.9	2087.58
9.2	2095.03
10.4	2107.30
11.6	2113.51
12.8	2111.34
14.0	2108.42
15.3	2107.56

 6.7
 2.647

 7.9
 2.647

 9.2
 2.647

 10.4
 2.581

 11.6
 2.581

 12.8
 2.581

 14.0
 2.647

 15.3
 2.647

Table 5: Examples for azimuthally averaged
calibration values (*.uwrad_80).

Table 6: Examples for azimuthally averaged
gas velocities (*.vel).

5.5 CapVoid Module

The *CapVoid* modules is used to calculate the mixing ratios of a two-phase flow for capacitive measurements. The *CapVoid* module supports only the parallel model.

Parameter	Description
fs	Input file name.
fg	Name and path of geometry files (*.geo, *.grd, *.gpl)
pl	Low permittivity value. E.g. air has a permittivity of around 1.
ph	High permittivity value. E.g. water at 20°C has a permittivity of around 80.
f1	Low permittivity file.
fh	High permittivity file.
mf	Measure frequency. Default is 2500 Hz.
rp	Radial profile output, use only for radial symmetric flow situations!
sp	Output file path.

The module parameters are described in the following table:

File	Туре	Description
*.epst	ASCII	Mixing ratio over the whole measurement time for each fram
	(table)	
*.epsxy	ASCII	Averaged mixing ratio over the whole time.
	(single	
	matrix)	
*.epsrad	ASCII	Radial mixing ratios as defined in the *.grd file.
	(table)	
*.v	Binary	The mixing ratio file calculated by the module. Values 0-100.
	(8-bit	255 means invalid value.

This module outputs several files listened in the table below:

5.6 CapVoid2 Module

unsigned integer)

The *CapVoid & CapVoid2* modules are used to calculate the mixing ratios of a two-phase flow for capacitive measurements. The new *CapVoid2* module let the user decide which mixing model he want to use (specified by the pm parameter). In contrast, the classical *CapVoid* module supports only the parallel model.

The module parameters are described in the following table:

Parameter Description

HZDR Innovetion

me.

fs	Input file name.				
fg	Name and path of geometry files (*.geo, *.grd, *.gpl)				
pm	Permittivity model to use.				
	This parameter is only available in the CapVoid2 module!				
	The parameter must be of one of the following values:				
	• parallel				
	• series				
	logarithmic				
	maxwell-garnett-epsilon-low-is-dispersed				
	maxwell-garnett-epsilon-low-is-continous				
p	Write permittivity output files. Can be "y" or "n".				
pl	Low permittivity value. E.g. air has a permittivity of around 1.				
ph	High permittivity value. E.g. water at 20°C has a permittivity of around 80.				
fl	Low permittivity file.				
fh	High permittivity file.				
rp	Radial profile output, use only for radial symmetric flow situations!				
vf	Use unclamped floating-point values. The calculated alpha value of the				
	mixture model is not clamped between 0 and 1. This option also writes				
	floating-point values to a *.fv file. Holdup values can therefore be > 100%				
	and < 0.0%.				
th	Threshold value. Any hold-up >= this threshold is set to 100%.				
sp	Output file path.				

This module outputs several files listened in the table below:

File	Туре	Description
*.epst	ASCII (table)	Mixing ratio over the whole measurement time for each
		frame.
*.epsxy	ASCII (single matrix)	Averaged mixing ratio over the whole time.
*.epsrad	ASCII (table)	Radial mixing ratios as defined in the *.grd file.
*.v of *.fv	Binary (8-bit	For 8-bit values: The mixing ratio file calculated by the
	unsigned	module. Values 0-100. 255 means invalid value.
	integer	For 32-bit floating point outputs: NaN means
	or 32-bit	invalid/undefined value.
	floating point	
	value)	
*.pxy	ASCII (table)	Averaged permittivity over the whole measurement time.
*.p	Binary (16-bit	Contains the permittivity values calculated by the module.
	unsigned	The values are scaled by 100. This means that a value of
	integer)	4576 is a permittivity of 45.76.

5.7 Velocity Module, calculation of the averaged local gas velocities

For the calculation of local gas phase velocities, the module velocity.exe can be applied. It uses the *Fast Fourier Transformation* to make a fast *cross-correlation* between the data of a set of two sensors in flow direction. The module requires the following parameters:

Parameter	Description
fs	First sensor void file (*.v) (including path)
dc	Distance between measurement planes in mm
fc	Second sensor void file (*.v) (including path)
fg	Name and path of geometry files (*.geo, *.grd, *.gpl)
sp	Output path (optional)
mf	Measurement frequency (optional, if not set 2500 Hz is used as default)

After calculation the velocity module delivers the following two files:

File	Туре	Description
*.vel	ASCII (Table)	Contains a table with two columns. The left shows the centre radii of the ring-shaped domains in mm and the right presents the associated azimuthally averaged local gas velocities in m/s (Table 6),
*.velxy	ASCII (Matrix)	Matrix in sensor dimension x, y, containing the calculated time averaged velocity value of each individual mesh point (x, y) in m/s. The quality of the local velocities may be insufficient due to the bad statistics. Therefore, it is recommended to check these files very carefully before using for scientific data evaluation. Points outside of the pipe cross-section are marked by 0 whereas velocities with an absolute value of zero are denoted by 0.000 (Table 8).

5.8 Bubldent Module, identification and labelling of single bubbles

The *Bubldent* module is used to identify and separate single bubbles from the three dimensional void fraction files (*.*v*). The method of bubble identification has been described in detail in chapter 3.4. The module requires the following parameters:

Parameter	Description
fs	Source void file for bubble identification (*.v) (including path)
fg	Name and path of geometry files (*.geo, *.grd, *.gpl)
dl	Threshold level for bubble search algorithm (optional 030, default 10)

Changing the threshold level (d1) makes significant changes to bubble sizes and is only recommended for experienced users! Standard value of 10% gives reliable results for water gas two phase flows!

0	0	0	0	0	0	0	0	0	0	0	0	0	0	
0	0	0	0	0	0	0	0	0	0	0	0	0	0	
0	0	0	0	0	0	0	0	0	0	0	0	0	0	
0	0	0	0	0	0	0	0	0	0	0	0	0	0	
0	0	0	0	0	0	0	0	0	0	0	0	0	0	
0	0	0	0	0	0	0	0	0	0	0	0	0	0.921	
0	0	0	0	0	0	0	0	0	0	0	0	0.905	1.141	
0	0	0	0	0	0	0	0	0	0	0	0.972	0.972	0.600	
0	0	0	0	0	0	0	0	0	0	0.517	0.528	0.820	0.660	
0	0	0	0	0	0	0	0	0	0.705	0.784	1.221	0.755	0.761	
0	0	0	0	0	0	0	0	0.882	0.665	0.814	1.129	0.778	0.772	
0	0	0	0	0	0	0	0.938	0.827	0.750	0.795	1.167	0.963	1.180	
0	0	0	0	0	0	0.669	1.235	1.071	1.010	0.808	1.029	0.820	0.913	
0	0	0	0	0	0	0.847	1.019	1.117	0.897	0.854	0.972	1.050	1.221	
0	0	0	0	0	1.500	1.129	0.991	0.963	0.955	1.029	1.129	1.141	1.313	
0	0	0	0	0.868	1.019	1.479	0.719	1.082	1.029	0.991	1.346	1.105	0.972	
0	0	0	0	0.766	0.972	0.905	0.861	0.669	1.180	1.193	0.808	1.071	1.061	
0	0	0	0.565	0.745	1.019	0.905	0.536	1.419	1.382	1.382	1.250	1.296	1.207	

0	0	0	0.571	1.071	1.221	0.461	0.477	0.861	1.117	1.207	1.029	1.141	1.235
0	0	0.963	0.597	0.739	1.280	1.094	0.991	1.029	1.094	1.061	1.071	1.117	1.154
0	0	0.946	1.019	0.981	0.972	1.250	1.154	0.991	1.167	1.071	1.082	0.882	0.938
0	0	0.991	0.981	0.854	0.991	1.000	0.905	1.019	0.861	0.921	1.061	1.040	1.180
0	1.346	0.745	0.972	0.875	0.905	0.929	0.868	0.972	0.897	1.207	0.890	0.963	1.154
0	0.861	0.471	1.019	0.972	1.029	0.905	0.882	0.854	0.847	1.193	0.946	0.938	1.094
0	0.897	0.938	0.972	0.875	1.000	1.061	1.000	1.117	1.296	1.207	0.946	0.827	1.265
0.000	0.991	1.050	1.040	0.946	0.921	0.827	0.929	1.419	1.313	1.221	1.193	0.789	1.280
0.525	1.615	1.050	0.882	0.905	0.882	0.802	1.382	1.400	1.193	1.207	0.802	1.419	1.280
0.533	0.525	1.019	0.929	0.847	0.913	0.827	0.820	1.296	1.094	1.250	1.250	1.382	1.329
0.541	0.607	0.734	0.729	0.808	0.761	0.854	0.827	0.750	0.677	0.691	0.686	1.296	1.154
1.479	0.719	0.814	0.625	0.827	1.667	0.772	1.094	0.714	1.082	1.000	0.868	1.458	1.313
0.682	1.438	0.854	1.000	0.833	0.827	1.180	0.686	0.691	1.141	1.105	1.117	1.329	1.167
1.193	0.745	1.382	1.061	0.778	0.574	0.745	0.724	0.847	0.921	1.591	1.129	0.897	0.882

Table 7: Example of the gas velocity values for a part of the measurement cross-sectionfrom a *.velxy file.

As an output file the module generates a binary file of the same dimension as the void file containing biunique identification numbers (32-bit signed integer) for all voxels belonging to the same bubbles:

File	Туре	Description
*.b	Binary	Three dimensional matrix of bubble identifiers.
	(32-bit	
	unsigned	
	integer)	
	0 /	

Table 8: Example of the gas velocity values for a part of the measurement cross-sectionfrom a *.velxy file.

5.9 BubProp Module, bubble property analysis

The next step in the data evaluation is the definition of bubble properties. For this, it is necessary to finish all aforementioned operations, i.e. to have the *.*v* and *.*b* files. The *BubProp* module needs the *.*v* file as well as the *.*b* file for calculation. Only one of these has to be specified. The module expects the related file with the same name in the same folder, if one of the files is missed an error message is generated in the *.log-file. Additionally, the geometry files have to be specified (fg). The algorithms for property determination and calculation are described in detail in chapter 3.5. The module requires the following parameters:

Parameter	Description
fs	Name and path of source files for bubble properties (*.v, *.b)
fg	Name and path of geometry files (*.geo, *.grd, *.gpl)
mf	Measurement frequency (optional, if not set 2500 Hz is used as default)

The program delivers the results in form of a table which contains one row with the properties for each bubble after the head.

File	Туре	Description

*.a	ASCII (Table)	Table with bubble properties for each single detected bubble
		with the bubble number "bb" with the following content (each
		parameter describes is saved in one column of the *.a-file)

The data are stored in an ASCII file (*.*a*) containing this table (Table 9 exemplifies the beginning of a *.*a* file):

bb	im	jm	km	Ifront	jfront	kfront	iback	jback	kback	rmi	rmj	rmk	rmxy	max v	rv	n	deps	rxymax
[-][ms][mm]	[mm]	[ms]	[mm]	[mm]	[ms]	[mm]	[mm]	[ms]	[mm]	[mm]	[mm]	[%] [ms*mm²]	[s3(ms*mm²)]	[-]	[%]	[mm]
1	3.6	18.7	132.2	20.4	15.0	120.0	9.6	21.0	135.0	5.4	13.1	13.0	18.4	100 1348.93	6.85	888	0.0004527	9.031
2	18.0	098.2	103.3	10.4	21.0	102.0	52.0	36.0	135.0	23.9	97.0	72.5	121.1	100 304569.44	41.74	135812	0.1022072	55.256
3	6.0	165.	944.1	0.4	147.0	51.0	15.6	177.0	48.0	9.2	15.6	13.4	20.6	100 3991.92	9.84	2134	0.0013396	12.017
4	8.5	27.5	66.7	0.4	18.0	66.0	16.0	42.0	72.0	8.7	16.3	12.9	20.8	100 3754.53	9.64	1964	0.0012599	10.822
5	14.9	993.6	25.1	9.2	93.0	24.0	19.2	99.0	24.0	5.7	10.2	8.4	13.2	100 1180.37	6.56	667	0.0003961	7.183
c																		

Table 9: Part of the table with bubble properties in a *.a-file.

Parameter	Unit	Description
bb	-	Bubble identification number,
im	ms	Coordinates of the centre of the bubble in i – flow direction and j,
jm	mm	k – measurement cross-section,
km	mm	
ifront	ms	Coordinates of the bubble front,
jfront	mm	
kfront	mm	
iback	ms	Coordinates of the bubble back,
jback	mm	
kback	mm	
rmi	ms	Moments of the bubble in i – flow direction and j, k –
rmj	mm	measurement cross-section,
rmk	mm	
rmxy	mm	Radial moment of the bubble in measurement cross-section
		plane,
max	%	Maximum void fraction of the bubble,
v	ms*mm ²	Bubble volume,
rv	f(ms*mm ²)	Radius of a volume equivalent sphere,
n	-	Number of volume elements occupied by the bubble,
deps	%	Part of the void fraction per bubble referring to the total flow
		volume,
rxymax	mm	Maximal circle equivalent radius of the bubble in the
		measurement plane.

The abbreviation in the table head stands for:

Table 10: Description of the single bubble parameters in the *.a-file.

In the second line of Table 9 the dimension units for the bubble properties are given. It is indicated once again that with the bubble characteristics contrary to the gas fraction calculation, the index *i* refers to the serial number of the frames (time axis or *z*-direction) and the indices *j* and *k* apply to the measurement cross-section, respectively. All characteristics in direction of the time axis are given in *ms*. The conversion of the time dimension in a geometrical dimension (*mm*) is possible using

the velocity information defined with the velocity module (see 5.5) from the datasets of two wire-mesh sensors series installed.

5.10 BubSizeDis Module, Calculation of Bubble size distributions

If it is necessary to analyse bubble size distributions, this can be done with the unit bubsizedis.exe. It requires the *.*v*, *.*b* and *.*a* files. One of these files has to be specified as first parameter (fs). The module expects the related files with the same name in the same folder, if one of the files is missing an error message is generated in the *.log-file. Additionally, the geometry files have to be specified (fg). Optionally, a velocity file (*.*vel*) can be specified as additional parameter (fc). In this case, the required geometrical data in the bubble property table (*.*a* file) is converted into real 3D information, e. g. the volume equivalent diameter of the bubble is converted from $\sqrt[3]{ms*mm^2}$ into mm. If there is no *.*vel*-file specified, the superficial gas velocity (jg) can be entered in m/s. The overall measurement time is calculated from measurement frequency (mf:) which can be defined by the user (default 2500 Hz) and the total frame number. Furthermore, the inner diameter of the sensor and the number of ring-shaped domains is determined from the geometry files.

After finishing calculations, the program returns a *.*his_lin* and a *.*his_log* file, which contain the linear and the logarithmic bubble size distributions. Both files are *ASCII* files. exemplifies a logarithmic bubble size distribution.

d	hdxy	hdrelxy	hdnxy	hdv	hdrelv	hdnv
[mm]	[%/mm]	[1/mm]	[1/mm/s]	[%/mm]	[1/mm]	[1/mm/s]
2.50	0.0696	0.3416	2882.00	0.0288	0.1412	1971.00
2.60	0.0664	0.3261	2503.00	0.0382	0.1875	2331.00
2.70	0.0848	0.4165	3009.00	0.0461	0.2264	2549.00
2.80	0.0940	0.4612	3055.00	0.0545	0.2674	2716.00
2.90	0.1056	0.5183	3241.00	0.0627	0.3077	2825.00
3.00	0.1212	0.5949	3533.62	0.0730	0.3586	2951.55
3.11	0.1288	0.6324	3376.85	0.0849	0.4166	3103.95
3.22	0.1276	0.6265	2992.83	0.0976	0.4789	3203.98
3.33	0.1402	0.6880	2968.25	0.1098	0.5388	3234.49
3.45	0.1568	0.7696	3042.70	0.1197	0.5876	3194.02
3.57	0.1563	0.7674	2786.43	0.1380	0.6773	3306.48
3.70	0.1726	0.8473	2829.40	0.1506	0.7395	3257.98
3.83	0.1688	0.8285	2546.78	0.1624	0.7972	3157.65
3.97	0.1919	0.9422	2660.76	0.1723	0.8459	3037.73
4.11	0.2001	0.9824	2567.87	0.1905	0.9349	3022.71

Table 11: Detail of a bubble size distribution for logarithmic bubble class widths.

The single columns in Table 11 include the following information:

Parameter	Unit
d	mm
hdxy	%/mm
hdrelxy	1/mm
hdnxy	1/mm/s
hdv	%/mm
hdrelv	1/mm
hdnv	1/mm/s

- *d*: Bubble diameter in mm.
- *hd*: Gas fraction of the bubbles of this class referring to bubble class width in %/mm
- *hdrel*: hd related to the total gas fraction in 1/mm
- *hdn*: Number of bubbles in the respective class referring to the class width and the total

In both files these three columns (distributions) are available related to the area equivalent bubble diameter for the largest cross-section area of the bubble in the measurement plane (xy) and basing on the volume equivalent bubble diameter (v), respectively. In the first column of Table 11 shows the arrangement of the bubble classes. Independent of the logarithmic distributions, for bubble diameters less than 3 mm a linear width of 0.1 *mm* is used. Only on bubble diameters larger than 3 *mm* the logarithmic increase of the bubble class width takes effect.

The linear distributions contained in the *.*his_lin* files have the same structure apart from the difference of linear increase of the bubble class width (normally *HZDR* use 0.25 *mm*) over the complete interval of bubble classes.

5.11 MixCalib Module, calibrate mixing measurements

The *MixCalib* module calculates the calibration matrices m and n from a set of given calibration files and their corresponding conductivity values. See chapter 3.7 for more detailed explanation what this module does.

Parameter	Description
fs	First input file
c 0	Conductivity of the first file in μ S/m.
fg	Name and path of a geometry file (*.geo, *.grd, *.gpl)
f1	Second calibration file.
c1	Conductivity of the second calibration file.
f2 f7	3 rd , 4 th , 5 th , calibration files.
c2 c7	3^{rd} , 4^{th} , 5^{th} , conductivity values in μ S/m.
sp	Output path to use.
0	Output file name to use.

The module parameters are described in the following table:

Output files:

File	Туре	Description
*.mixm	ASCII	The m matrix of the calibration.
	(Matrix)	
*.mixn	ASCII	The n matrix of the calibration.
	(Matrix)	
*.mixcd	ASCII	Contains the coefficient of determination for each crossing
	(Matrix)	point of the calibration.

*.mixtab ASCII Contains a graph for each measured ADC value and it (Table) conductivity.

5.12 MixCond Module, calculation the conductivity of a mixture

The *MixCond* module uses the matrices m and n from the *MixCalib* module to calculate the conductivity of a measurement. You can find a detailed explanation of this module in chapter 3.7.

The module parameters are described in the following table:

Parameter	Description
fs	Input file
fg	Name and path of a geometry file (*.geo, *.grd, *.gpl)
fm	The m matrix file.
fn	The n matrix file.
sp	Output path to use.
0	Output file name to use.

Output files:

File	Туре	Description
*.cond	Binary	The conductivity in μS/m.
	(16-bit	
	unsigned	
	integer)	

5.13 MixRatio Module, calculating mixing ratios

The *MixRatio* module calculates mixing ratios from an input file, a base reference file and a tracer fluid conductivity to determine the mixing the matrices m and n from the *MixCalib* module to calculate the conductivity of a measurement. See chapter 3.7 for more in depth information.

The module parameters are described in the following table:

Parameter	Description
fs	Input file
fg	Name and path of a geometry file (*.geo, *.grd, *.gpl)
fb	Base reference conductivity file (*.cond).
cb	Base reference conductivity value in μ S/m if fb is not set.
ft	Tracer conductivity file (*.cond).
ct	Tracer conductivity value in μ S/m if ft is not set.
am	Averaging method to use. This option is only used for the base and the
	tracer file. Can be either:
	<pre>average_frames_and_crossing_points: Averages all frames and</pre>
	crossing points to a single value used for mixing ratio calculation.
	or
	average_frames: Averages all frames but not the crossing points to
	calculate the mixing ratio calculation.
sp	Output path to use.
0	Output file name to use.

Output files:

File	Туре	Description
*.mrat	Binary (8-bit unsigned	The calculated mixing ratios in percent (0-100%). 255 means invalid value.
	integer)	

5.14 Transform module, applying various transform operations

The *Transform* module is used for applying various transformations. It supports rotate, mirror and transpose operations. Furthermore, an interpolation method can be used for the rotate operation. You can choose between *nearest* and *bilienar* interpolation. The selected angle of rotation is always *counter-clockwise* and defined in degrees between 0° and 360°.

The module parameters are described in the following table:

Parameter	Description
fg	Name and path of geometry files (*.geo, *.grd, *.gpl)
S	Start frame is the first frame to process.
е	End frame is the last frame to process.
ор	Transform operation. The input data can be transposes, mirrors or rotated.
m	Interpolation method. Can be <i>nearest</i> or <i>bilinear</i> .
mf	Measurement frequency (optional, if not set 2500 Hz is used as default)

Output files:

File	Туре	Description
*.dat	Binary (16-bit	Transformed data file.

	unsigned integer)
Warning:	Be careful with this module! Especially the rotate option is a
destructive operation. It's recommend to use this module or	
	visualization purposes and not for any further data processing.

5.15 Trim Module, trimming the size of files

This module was developed to trim wrongly extracted data files. It extracts a rectangular subsection from the input data files and writes it to a newly generated output file. A start and an end frame can also be chosen.

The module parameters are described in the following table:

Parameter	Description
S	Start frame is the first frame to process.
е	End frame is the last frame to process.
x1	Start x is the x position of the upper left trim coordinate.
y1	Start y is the y position of the upper left trim coordinate.
x2	End x is the x position of the lower right end coordinate.
y2	End y is the y position of the lower right trim coordinate.
sp	Output directory (optional)
0	Output file name

Output files:

File	Туре	Description
*.dat	Binary	Trimmed data file.
	(16-bit	
	unsigned	
	integer)	
Warning:	Only use	this module as a last resort! It was mainly written for data
	forensics.	E.g. when you have a set of wrongly extracted data files and
	the origin	al measurement files were lost or hard to reclaim. Always use
	the origir	hal measurement files to regenerate your data files using the

5.16 FixUp Module, fixing faulty pixels

FileConverter module.

The *FixUp* module is another module that can be used for data forensics. It fixes single pixels as well as rows and columns of faulty pixels. The information about faulty pixels can be supplied by an error mask file or directly by specifying the module parameters.

The error mask file is a simple *ASCII* text file very similar to the content of the geometry files. The file contains a matrix with only 3 possible values:

• A 0 means that the pixel is not part of the measuring area and is therefore ignored by the fixing algorithm.

- A value of 2 means that the pixel is inside the measuring area and a non-faulty pixel.
- A value of 3 indicates that the pixel is faulty and can be replaced by the fixing algorithm.

A typical error mask for an 8 x 8 sensor could look like that:

Where column 5 (start counting from 0) and row 2 were fixed by the module. If you don't have an error matrix file, you can manually enter the rows, columns and single pixels using the hi, vi and pi parameters.

A complete list of module parameters is described in the following table:

Parameter	Description
fg	Name and path of geometry files (*.geo, *.grd, *.gpl)
S	Start frame is the first frame to process. If nothing was entered the
	whole file is processed.
e	End frame is the last frame to process. If nothing was entered the whole
	file is processed.
ee	The error mask file as described above.
hi	Fix horizontal pixel data is used to fix rows of faulty pixels. Rows are
	separated with semicolons. The value is a zero-based index. If you
	want to fix horizonal line 4 and 8, the <i>hi</i> parameter is "4;8"
vi	Fix vertical pixel data is used to fix columns of faulty pixels. Columns
	are separated with semicolons. The value is a zero-based index. If you
	want to fix vertical line 7, 9 and 11, the <i>vi</i> parameter is "7;9;11"
pi	Fix single pixels. Single pixels are separated with semicolons.
	Coordinates are separated with commas. If you want to fix a pixel at
	position 4,5 and another one at position 6,7, the <i>pi</i> parameter is
	"4,5;6,7"
m	Interpolation method. Can be <i>median</i> or <i>mean</i> .
fs	Output directory to use.
0	Output file name to use.

Output files:

File	Туре	Description
*.dat	Binary	The fixed data file.
	(16-bit	
	unsigned	
	integer)	

Warning: Only use this module as a last resort! It was mainly written for data forensics. E.g. when you have a set of wrongly extracted data files and the original measurement files were lost or hard to reclaim. Always use the original measurement files to regenerate your data files using the *FileConverter* module.

5.17 NRemoval Module

The Noise Removal module interpolates/fixes faulty or noisy pixels using a noise reference file. It's very similar to the FixUp module which uses an error mask (can be parameter defined or a selected mask file) for all frames.

The parameters used by the module are described in the following table:

Parameter	Description
fg	Geometry file
fe	Noise file (can be a *.dat, *.cdat or *.v file)
m	Method to interpolate neighbours (can be 'all_26', 'local_8' or 'time_2')
th	Threshold. Every value in the Noise file \geq threshold will be fixed.
S	Start frame is the first frame to process.
е	End frame is the last frame to process.
sp	The output directory (optional).
0	Th output file name to be used.

The module currently supports 3 different interpolation methods. These methods are description in the following table:

Method	Description		
all_26	All 26 neighbours of a single pixel including previous and next frame.		
local_8	Only the 8 neighbour pixels of the current frame. No interpolation in		
	the time domain is done.		
time_2	No local interpolation. Only interpolate the next and the previous pixel		
	in the time domain.		

The output files of the module:

File	Туре	Description
*.dat, *.cdat	Binary (16-bit	Filtered output file.
or	unsigned integer	
*.v	or 8-bit value)	

5.18 Reduce Module, reduces multiple frames to a single frame

This module reduces *.dat, *.cdat and void files. It writes the median or mean for each cross section within a chosen window size to an output file.

The module parameters are described in the following table:

Parameter	Description
S	Start frame is the first frame to process.
e	End frame is the last frame to process.
ор	Filter operation to be used. Can be "mean" or "median".

f	Window size in frames.
sp	The output directory (optional).
0	Th output file name to be used.

Output files:

File	Туре	Description
*.dat, *.cdat	Binary	Reduced data file.
	(16-bit	
	unsigned	
	integer)	
*. v	Binary	Reduced void file.
	(8-bit	
	unsigned	
	integer)	

5.19 ImageMaker module

The *Imagemaker* module has been designed to export frames from uncalibrated sensor measurement files (*.*dat*) as well as calibrated void fraction data (*.*v*) as bitmap series. The user can specify the files to be exported (fs:) and the output path (sp:). The start and end frame for the bitmap export (f1:) and (f2:) and an integer zoom factor (z:). If a *.*dati*-file with the same name as the *.*v* or *.*dat* file exists in the same folder the sensor dimension is extracted from this file, otherwise the user must specify the width and height of the sensor with the parameters (j1:) and (k1:) respectively. The file names of the created bitmaps consist of the original file name the frame number in the original data set and the extension (*.*bmp*) optional the original file name can be changed also into a user defined string (o:).

5.20 OptFlow module

The optical flow module calculates axial and tangential velocities from *.dat files and saves them in several output files.

Parameter	Description
fs	Input file name
fg	Name and path of geometry files (*.geo, *.grd, *.gpl)
mf	Measurement frequency. Default is 2500 Hz.
fc	Calibration file. If not set parameter fu is used.
fu	UW-file
al	Optical flow alpha value. Default is 0.01
oi	Number of optical flow iterations.
fl	Filter type: none, max or ac.
ai	Iterations for ac filter.
sp	Output directory.
0	Output file name

The complete list of module parameters is described in the following table:

The optical flow module generates several files containing the calculated velocities of the input data. These files are:

File	Туре	Description
*.va	Binary (signed 16 bit integer)	Absolute velocity calculated from vx and vy.
*.vx	Binary (signed 16 bit integer)	Velocity in x direction.
*.vy	Binary (signed 16 bit integer)	Velocity in y direction.
*.vt	Binary (signed 16 bit integer)	Tangential velocity
*.vr	Binary (signed 16 bit integer)	Radial velocity
*.vei	ASCII (Ini)	Info file for velocity files. Contains the size and number of frames.

5.21 Histogram Module

The *Histogram* module was designed to be used in conjunction with the *OptFlow* module. This module may be extended to support more file types in the future.

The complete list of parameters is described in the following table:

Parameter	Description		
fs	Input file name. Currently only the output files of the OptFlow module		
	are accepted (*.va, *.vx, *.vy, *.vr, *.vt).		
fg	Name and path of geometry files (*.geo, *.grd, *.gpl)		
S	Start frame		
e	End frame		
bi	Minimum bin interval.		
ba	Maximum bin interval.		
b	Number of bins within this interval.		
fl	Filter type: none, max or ac.		
sp	Output directory.		
0	Output file name.		

The optical flow module generates a files containing the calculated histogram of the input data:

File	Туре	Description
*.hist	ASCII	Histogram generated from the input data.
	(tabular	
	file)	

6 Editors of the Wire Mesh Sensor Framework

The framework comes with

6.1 SEI Editor

This editor allows the user to create SEI-files (sensor extraction information files). The SEI-file specifies the location of one or more sensors inside the measurement domain matrix.

You can start the SEI-Editor by clicking $Tools \rightarrow SEI \ Editor$. This will run the editor as a standalone tool. No files were added to the project tree! It's also possible to start the SEI-Editor by right clicking on a project folder or the main project node itself. This will add a newly generated *.*sei* file to the project. Select *Create file(s)* \rightarrow *SEI Editor* in the context menu.

The editor window consists of two panels. The left contains the definition of the measurement domain and a list of all sensor definitions inside the matrix. The right panel contains a graphical representation of the whole measurement matrix.

The info field in the left panel is a user defined string to identify the experiment/sensor arrangement. The matrix width and height is the dimension of the measured *.*mes* file. This is the width and height of the whole sensor matrix.



Table 12: The SEI Editor of the Wire Mesh Sensor Framework.

In the sensor table a user defined *ID* (12 characters), a sensor *Name* (added to the file name), the *Serial* number and a free *Info* text can be added and edited. The *Type* is used to specify the first and second sensor of a double sensor arrangement (e.g. velocity calculations). Typically, "X" for the first and "Y" for the second sensor is used respectively. The parameters *J*1, *K*1, *J*2 and *K*2 specify the start and end coordinates of

a single sensor within the whole measurement matrix. By clicking of one of the lines in the table, the highlighted sensor is shown in the right graphical visualization area.

The tool bar at the top of the window consists of the following buttons:

- *New*: Creates a new SEI-file. If the current one was modified, it asks to save the current SEI file.
- *Open*: Opens an existing SEI-file.
- *Save*: Saves the current SEI-File.
- *Save as...:* Saves the current SEI-file under a new file name.
- *Exit*: Closes the editor. The editor asks to save the current SEI-file if it was modified.

These buttons can also be found in the *File* menu at the top of the window.

6.2 Mask Editor

This editor allows the user to edit complex mask files for the wire mesh sensor. In contrast to the standard *Geometry* module it allows much more control over the generated geometry mask files.

You can start the Mask-Editor by clicking $Tools \rightarrow Mask Editor$. This will run the editor as a standalone tool. Like in the SEI-Editor no files were added to the project tree! You can also start the editor by right clicking on a project folder or the root node itself. This will add a newly generated *.wmmask file to the project.





Table 13: Mask Editor of the Wire Mesh Sensor Framework.

The tool bar at the top of the window consists of the following buttons:

- *New*: Creates a new mask file. If the current one was modified, the editor asks you to save the file.
- *Open*: Opens an existing mask file. Asks when the current file was modified.
- *Save*: Saves the current mask file.
- *Save as...:* Saves the current mask file under a new file name.
- *Zoom in:* Zooms the current mask in.
- *Zoom out*: Zooms the current mask out.
- *Reset Zoom*: Resets the zoom level.
- *Configure*: Configures the current sensor layout. It's possible to set the number of wires in x and y direction and the distance between the wires.
- *Exit*: Closes the editor. The editor asks to save the current mask if the file was modified.

To create a new mask file, click on the New button in the toolbar or $File \rightarrow New \dots A$ layout dialog is shown (see

Figure 25). You can enter the number of wires in *x* and *y* direction. Also the distance between a pair for wires can be entered. The circular sensor check box lets you define whether the sensor is a *circular* or a *rectangular* one. Selecting the *circular* sensor will

show a circular mask in the sensor view. The note field can be used for short user defined notes.

Wire Layout - Mask Editor			×
Number of wires in x direction:	8		•
Number of wires in y direction:	8		-
X distance between wires:	1,00000mm		-
Y distance between wires:	1,00000mm		-
Circular sensor:	8,00000mm		*
Notes:	Enter your notes here		
	ОК	Can	cel

Figure 25: New layout dialog.

The tool bar at the left side of the window consists of a set of different masking primitives:

- *Elliptical mask*: Creates an elliptical mask.
- *Rectangular mask*: Creates a rectangular mask.

By clicking on them a dialog is shown. Here you can enter the initial parameters for a new mask primitive. You can select between millimetres and wire units (multiples of wire distances). Also the x, y position and the size of the mask element can be entered. Subtractive masks are used to cut out regions from non-subtractive masks.

The docking window on the right contains a list of all mask primitives inside the measurement area. They can be edited by right clicking on them.

Delete
Change Properties
Move Up
Move Down
Bring To Front
Move To Background

Figure 26: Context menu for a mask primitive.

The context menu exposed is shown in

Figure 26 and exposes the following menu entries:

- *Delete*: Deletes the mask element from the measurement area.
- *Change Properties...*: Changes the properties of the mask element.
- *Move Up*: Moves the element one level up in the Z direction.
- *Move Down*: Moves the element one level up in the Z direction.
- *Bring to Front*: Brings the element to the front. All other mask obejct are now behind this object.
- *Move to Background*: Moves the element to the background. All other mask elements are now behind this one.

The same menu is exposed when right clicking on the object in the mask view.

7 Internal Data Formats

This chapter describes the internal data formats used by the framework. These are configuration file formats like Module information files, Editor information files, Template configuration files and other files the framework is able to read and show. See the individual chapters for more information about the used formats.

7.1 Module Information Files

Module information files are used to describe the command line interface of an external module. They are automatically read at the start-up of the framework. The detailed structure is described in the following sections.

General Structure

MINF-files are ordinary INI-files with some extensions. They are divided in several sections and the general syntax/structure looks like that:

[Section 1] Key1=Value1 Key2=Value2 [Section 2] Key1=Value3 Key2=... [Section 3] Key1=Value4 Key2=...

The individual sections of MINF-file are described below.

Module Section

Contains general information about a module. The keys in the Module section are described in the following table:

Key	Description
Name	Name of the module.
Info	Short information text of the module.
Icon	Icon of the module. Currently not in use.
Executable	The name of the executable to start. Note: There is no need to add an *.exe
	suffix to the file name. It's automatically added.
HelpFile	Additional help file of the module.

A typical Module section looks like that:

```
[Module]
Name=Transform Module
Info=Applies various transformations on *.dat files.
Icon=
Executable=transform
HelpFile=
```

Parameters Section

This section contains a list of all parameters in the module with a short name/description string. Usually this section looks like that:

[Parameters]
fs=Input file name
sp=Output path
pa=My module parameter

ParameterTypes Section

In the new framework parameters are typed. This section is used to define a type for each individual parameter:

Туре	Description
file	Just a simple file name without a path.
filedir	This is a full file path with directory and file name.
dir	Just a directory without a file name.
int	Integer. The framework represents them internally as 64 bit integers.
double	The parameter is a floating point parameter. The framework represents
	them as 64 bit floating point values (IEEE 754).
string	The parameter is a string.
enum	Defines an enumeration type. This is used to define a selection between
	different options. The framework uses a drop-down box in the module
	dialog for this type.

Typical application:

```
[ParameterTspes]
fs=filedir
fe=int
sp=dir
```

ParameterEnabled

This section defines if a parameter is either in use or not by default. Its represented by an *boolean* value. Typically, this section looks like that:

```
[ParameterEnabled]
fs=true
fe=false
sp=true
```

ParameterDefaults

Defines the parameters default values.

```
[ParameterDefaults]
f="myfile"
op=false
t=1.245
```

ParameterConstraints

This section describes the constraint system for a module. Multiple constraints can be combined with a semicolon. An example usage is shown below:

[ParameterConstrainst]
f=parameter_is_required();file_must_exist()
op=in_range(-20, 20);
t=any_of("do", "re", "mi");includes_parameter("ip")
ip=relates_to_parameter(GreaterEqual, "op");includes_parameter("t")

A list of possible constraints is listened in the table below. The nomenclature of the function signatures is described in chapter 7.5.

Constraint	Compatible types	Description
parameter_is_required()	all	The parameter is required. It's not possible to unselected it in the module dialog. Parameters: • None
file_must_exist()	filedir	The selected file path must exist. Parameters: • None
file_must_by_of_type(<ext1>:string, [<ext2>:string,])</ext2></ext1>	file, filedir	The file must have a certain file extension. Parameters: • ext1: First file extension to check • ext2: Second file extensions to check • Examples: • file_must_by_of_type("bmp", "png") → File must be of type bmp or png.
dir_must_exist()	dir	The selected directory must exist. Parameters: • None
in_range(<min>:(int, double), <max>:(int, double))</max></min>	integer, double	The selected value must be in range min and max. Parameters can be of type double or integer. Parameters: • min: Minimal value. • max: Maximal value. • Examples: • in_range(0, 10) →Accepts only values between 0 and 10.
any_of(<e1>:enum, [<e2>:enum,])</e2></e1>	enum	 The enumeration must be of one of the passed values. Parameters: e1: First enumeration value e2: Second enumeration value Examples: any_of("linear", "bilinear") → The enumeration must be either of linear or bilinear.

strlen(<min>:(int), <max>:(int))</max></min>	string	 String must me at least min characters long but not longer than max characters. Parameters: min: Minimum length of string. max: Maximal length of string. Examples: strlen(4, 6) → Strings like "hello", and "sensor" are accepted, but not "car" and "framework".
excludes_parameter(<param1>:string, [<param2>:sting])</param2></param1>	all	 Excludes a list of given parameters if the actual parameter is selected. Parameters: param1: First parameter to exclude- param2: Second parameter to exclude. Examples: excludes_parameter("a","b") → This parameter cannot be selected with parameter a and b.
includes_parameter(<param1>:string [<param2>:string,])</param2></param1>	all	 Includes a list of given parameters if the actual parameter is selected. Parameters: ext1: First file extension to check ext2: Second file extensions to check Examples: includes_parameter("a", "b") → This parameter must be selected with parameter a and b.
relates_to_parameter(<op>:(Greater, Less, GreaterEqual, LessEqual), <param/>:string)</op>	integer, double	 Defines a relation between two parameters. Parameters: op: Operation: op can be of Greater, Less, GreaterEqual or LessEqual. param: Parameter name. Examples: relates_to_parameter(GreaterEqual, "a") → The actual parameter must be greater or equal than parameter a.

OutputFiles

This section defines the output files of module. The structure is very similar to the constraint section. Every key in this section contains a list of files to generate.

[OutputFiles]
<File1>=<expression>
<File2>=<expression>

<File3>=...

The names of the file keys are user defined. The expression placeholder contains a string generation expression. If the expression generates an empty string, no file will be populated. See Command Reference in chapter 7.5 for more information about string generation expression. All expressions returning a string[] or string can be used here.

7.2 Editor Information files

The framework does not only allow you to integrate command line style applications like modules. It also allows you to integrate graphical applications to edit certain files in your project (see chapter 5.21 for the build in editors). The format is described in this chapter.

Key	Description
Name	Name of the module.
Info	Short information text of the module.
Icon	Icon of the module. Currently not in use.
Executable	The name of the executable to start. Note: There is no need to add an
	*.exe suffix to the file name. It's automatically added.
HelpFile	Additional help file of the module.
InputFileTypes	A list of files supported by the editor.

A typical editor information file looks like that:

```
[Editor]
Name=Experimental Mask Editor
Info=Edits Mask Files (currently in experimental state)
Icon=
Executable=maskeditor
HelpFile=
InputFileTypes=wmmask
```

All editor information files are automatically read from the *editor* sub-directory during the start-up of the framework.

7.3 Template information files

The *Wire Mesh Sensor Framework* supports user defined project templates. A template can be used as basic skeleton for a new project. All needed files are saved in the *templates* sub-directory. Each template consists of two files: a configuration file and a script file.

- <name>.tinf
- <name>.tscript

The placeholder <name> can be any identifier. The template information file describes the input parameters and some general meta information about the template (name of the template, needed files, descriptions, ...). The script file on the other hand contains

a list of commands to execute after the user enters the parameters and finishes the wizard dialog.

Template Section

Templates are also defined using the well-known INI syntax. The template sections typically look like that:

[Template] Name=Empty project. Info=An empty project template. Contains no files.

Key	Description
Name	Name of the templates. This is shown in the list box of the first wizard
	page.
Info	Short description text of the template. This text is shown below the
	template selection when you click on a template.
Script	Name of the script file without extension

Parameters Section

This section contains a list of all parameters in the template with a short name/description. Usually this section looks like that:

```
[Parameters]
SeiFile=SEI file name
GeoFiles=Geometry files
MesFiles=MES files
ParameterDescriptions
[ParameterDescriptions]
SeiFile=A sensor information file
GeoFiles=A set of geometry files
MesFiles=One or more measurement files
ParameterTypes
[ParameterTypes]
SeiFile=FileOrEditorOutput
GeoFiles=FilesOrModuleOutput
MesFiles=MultiFilePaths
```

Туре	Description
FileOrEditorOutput	The wizard asks for a file or an editor to create this file.
FilesOrModuleOutput	The wizard will ask for a set of files or a module to generate
	these files.
MultiFilePaths	Asks for one or more files.

ParameterValues

Contains default values for a file parameter. Useful in combination with an editor.

[ParameterValues]
SeiFile=Sensor.sei

ParameterExtensions

Comma separated file extensions. This section describes the supported file types for each file parameter.

```
[ParameterExtensions]
SeiFile=sei
```

GeoFiles=geo,grd,ggd,gpl MesFiles=mes,ces

ParameterModules and ParameterEditors

These two sections allow you to select the editor or module you want to use for a file parameter. The key is the parameter identifier and the key value is the module identifier you want to use. If you want to know more about integrating modules to the framework see section 7.1.

```
[ParameterModules]
GeoFiles=geo_adv
```

```
[ParameterEditors]
SeiFile=sei
```

7.4 Template Script Files

The template director contains another file called the template script file. It contains a list of commands to execute when a new project is generated.

A simple script file looks like that:

```
add_folders("", "SEI File");
add_folders("", "Geometry Files");
add_folders("", "Measurement Files");
add_folders("", "Batch Files");
add_files("SEI File", value("SeiFile"));
add_files("Geometry Files", value("GeoFiles"));
add_files("Measurement Files", value("MesFiles"));
```

Template Command	Description
add_folders(Adds a list of new directories to an existing directory.
<dest_dir>:(string,</dest_dir>	Parameters:
string[]),	• dest_dir: Existing directory where to create
<new_dir>:(string,</new_dir>	a new directory. The root directory is an
string[]),	empty string "".
)	• new_dir: Name of the new directory.
add_files(Adds a list of files to a project directory.
<dir>:string,</dir>	Parameters:
<file>: (string,string[]))</file>	• dir: Existing directory where to add the
	files.
	• file: List of files to add.
value(The value of the parameter entered by the user in the
<identifier>:string)</identifier>	wizard dialog.
	Parameter:
	• identifier: The identifier is the key in the
	parameters section of the editor
	information file.

Examples

Adds two subfolders (sub01 and sub02) to the "MESFolder/MES01" folder:

add_folders(strlist("MESFolder", "MES01"), strlist("sub01", "sub02"));

Adds a new sub-folder named *sub folder* to the root directory.

add_folders("", "sub folder");

Adds two files (01.mes and 02.mes) to the folder "MESFolder/my mes files":

```
add_files(strlist("MESFolder", "my mes files"), strlist("01.mes", "02.mes"));
```

Adds the file (*file.mes*) to the root directory:

add_files("", "file.mes");

Adds the files from the template parameter *mes_files* to the "*MES files*" directory: add_files("MES files", value("mes_files"));

7.5 Command Reference

This section describes all commands that can be used in the *Constraints* and the *OutputFiles* section of the module information file.

Some notes on the nomenclature used here: functions have return values and a set of parameters. These functions are strongly typed and the used types are described in the following table:

Туре	Description
int	This is a positive or negative integer. Internally this is a 64 bit number.
double	This is a floating point number. It's internally represented as a 64 bit
	number.
int[]	This is a list of integers.
double[]	This is a list of doubles.
string	A string.
string[]	List of strings.
bool	Boolean value. Can be true or false.

All commands are described by their signature:

name(<value> : <type>[, ...]) : <return_type>

The name is the identifier of the function. Value the name of the function parameter and type is the parameter type described in the table above.

Some functions support more than one parameter type. For these parameters the following syntax is used:

value : (<type1>, <type2>)

This means that a function parameter value can be of type type1 or type2.

Optional parameters are marked with "[" and "]" braces.

Function	Description		
and(Return the disjunction and conjunction of boolean		
<a1>:bool</a1>	values.		
[, <a2>:DOO1,]</a2>	Parameters:		
):bool	• a1, a2,: List of booleans		
----------------------------------------------	------------------------------------------------------------------------------------------	--	--
or(Return value:		
<al>:bool</al>	• boolean		
[, <a2>:bool,]</a2>	Examples:		
):bool	 and(true, true) → true 		
huildpath(• or(true, false) \rightarrow true		
<pre></pre>	Builds a complete path from a directory, a file name		
<pre><file>:(string, string[]),</file></pre>	and an extension string using the native path separator.		
<pre><ext>:(string, string[]),</ext></pre>	rarameters:		
):(string, string[])	• dir: Directory		
	• file: File base name		
	• ext: File extension.		
	Return value:		
	• string: if all parameters are strings		
	• string[]: if one parameter is a list of strings.		
	Example:		
	 buildpath("C:\dir", "my+ile", ".png") → "C:\din\myfile.png" 		
concat(Concatonatos strings and lists of strings		
<pre><s1>:(string, string[]),</s1></pre>	Parameters		
[<s2>,]</s2>	• s1 · A list of strings		
):(string, string[])	Return value		
	• string, when s1 sN are strings		
	 string[] when one of the parameters is a list 		
	of strings		
	Example:		
	 concat("img ", range(1, 10), ".bmp") → 		
	["img_1.bmp", "img_2.bmp",		
	"img_10.bmp"]		
compare(Compares two integer or double values. If the two		
<pre> <op>:(Equal, Greater, Less,</op></pre>	parameters are strings this function does a		
GreaterEqual),	lexicographical compare.		
<v1>:(int, double, String),</v1>	Parameters:		
<pre><v2>:(int, double, String)</v2></pre>	• op: Compare operation. Must be on of		
):0001	Equal, Greater, Less, LessEqual,		
	GreaterEqual.		
	Return value:		
	• boolean		
	Example:		
digits(• Compare(Less, param("1"), param(]))		
n:int	This is useful in combination with the format function		
):int	(see width parameter)		
	Parameters:		
	• n: Integer		
	Return value:		
	Number of digits as an integer		
	0 0		

	<pre>Example: digits(1) → 1 digits(100) → 3</pre>			
<pre>filebase(f:string):string</pre>	Returns the base name of a file. Parameters: • f: Full file path. Return value: • string: Base file name. Example: • filebase("c:\test\file txt") → "file"			
<pre>fileext(f:string):string</pre>	<pre>Returns the file extension of a file. Parameters: f: File name. Return value: string: File extension. Example: fileext("c:\test\file.txt") → "txt"</pre>			
<pre>filedir(f:string):string</pre>	<pre>Returns the directory of a given file path. Parameters: f: File name Return value: string: Directory name Example: filedir("c:\test\file.txt") → "c:\test"</pre>			
<pre>format(<value>:(int, int[]), [<width>:int, <fillchar>:string]):(string, string[]) format(<value>:(double, double[]), <format_type>:string, <prec>:int]):(string, string[]) init(</prec></format_type></value></fillchar></width></value></pre>	 Formats an integer and double values. Also arrays of integers an arrays of doubles are supported. Parameter: value: Numerical value to format. width: Width of the integer to format. Using the digits() function here is recommended in the most cases. fillchar: Filling character. format_type: Formatting style for double values: 'f' (decimal) or 'e' (exponential). Prec: Precision describes the number of decimals. Return value: Returns a string or a list of string depending on the input parameters. Example: format(10, 3, "0") → "010". format(13.5931, 'f', 2) → 13.59 			
<pre>ini(<filename>:string, <section>:string, <key>:string,</key></section></filename></pre>	Reads a key from an INI file.Parameter:filename: Complete path to the INI file.section: Section name			

<type>:(Int, String, Double)):(int, double, string)</type>	 key: Key name. type: Defines how to read the value from the INI file. Parameters are: Int, String and Double. Return value: The value of the key in the defined section. Example: Reads an integer value from the file "tst.ini": inifile("test.ini", "section", "key", Int) 	
max(Return the maximum of two values.	
<pre><a>:(int, double),</pre>	Parameters:	
<pre> <d>:(Int, double) :(int, double)</d></pre>	• a, b: The two values to compare. Can be a	
	double or an integer value.	
	Return values:	
	 an integer or double depending on the 	
	parameter type.	
	Example:	
min(• max(39, 55) \rightarrow 55	
<pre></pre>	Return the minimum of two values.	
:(int, double)	• a h: The two values to compare Can be a	
):(int, double)	double or an integer value	
	Return values:	
	An integer or double depending on the	
	parameter type.	
	Example:	
	• $\min(-4, 2) \rightarrow -4$	
param(Returns the value of the parameter. Can be an integer, a	
<name>:string):(int_double_string)</name>	double or a string.	
J.(Int, double, String)	Parameter:	
	• name: Name of the parameter.	
	Keturn values:	
	• an integer, double of string depending on	
	Example:	
	• param("i")	
range(Generates a list of values within a given range.	
<start>:int,</start>	Parameter:	
<end>:1nt \.int[]</end>	• start: Starting value.	
).100[]	• end: End value.	
	Return values:	
	 int[]: Integer list from start to end. 	
	Example:	
	 range(0, 10) → [0, 1, 2, 3, 4, 5, 6, 7, 8, 9, 10] 	
strlist(Generates a list of strings from the parameters.	
[<s2>:string,]</s2>	Parameter:	
	• s1: First string	

).string[]			
):String[]	• s2,: Second string,		
	Return values:		
	 string[]: String list from start to end 		
	Example:		
	• strlist("a", "b", "c")		
	 Returns ["a", "b", "c"] 		
gplfile(Reads the parameter section from a gpl file.		
<tlle_name>,</tlle_name>	Parameters:		
[. <tvne>:(Int. String.</tvne>	 file_name: Full path to the *.gpl file name 		
Double)]	• section: Name of the value in the parameter		
):(int, string, double)]	section		
	• type: Can be Int, String or Double.		
	Return values:		
	• Parameter value from the gpl file.		
	Example:		
	• gplfile("param", Int)		
inuse(Checks if a parameter is marked active.		
<param/> :string	Parameter:		
):boolean	• param: Parameter name		
	Return values:		
	• Is true if parameter is check or false if		
	parameter is not checked.		
	Example:		
	• inuse("o")		
not(Negates the input boolean value.		
<pre> :bool</pre>	Parameter:		
):Doolean	• b: Boolean value to negate		
	Return values:		
	negation of b		
	Example:		
	 not(true) → false 		
outfile():string	Returns the output file name. If the o parameter of the		
	module is set it return the value of this parameter. If it's		
	not set it returns the input files (fs parameter of the		
	module) base name.		
	Parameter:		
	• None		
	Return values:		
	• File name as string		
	Example: $\rho_{i} = \rho_{i} + f_{i} + \rho_{i} + \rho_$		
outdir().string	• outrile()		
	neremeter of the module. If this value is not set it reads		
	the directory from the fs parameter of the module		
	Parameter:		
	None		

	Return values:			
	Output directory string.			
	Example:			
	• outdir() \rightarrow Returns "C:\myprojects" for			
	example.			
<pre>pathsep():string</pre>	Returns the platforms native path separator: This can			
	a backslash "\" on Windows or a slash "/" on UNIX			
	like platforms.			
	Parameter:			
	None			
	Return values:			
	• string:			
	Example:			
	 pathsep() → "\" 			
seifile(Returns a list of sensor file names from a SEI file.			
<file_name>:string):string[]</file_name>	Parameters:			
	 file_name: Path of the SEI file name. 			
	Returns:			
	A list of output files.			
if(Parameter:			
<cond>:bool,</cond>	cond: Boolean condition			
<true_cond>, <false_cond>)</false_cond></true_cond>	• true_cond: Expression to evaluate when cond is			
	true.			
	• false_cond: Expression to evaluate when cond is			
	false.			
	Return value:			
	• The return value of either true_cond or			
	false_cond.			
	Example:			
	 if(compare(Greater, 50, 10), 42, 24) → 42 			

7.6 Examples Creating a list of images

This expression creates a list of image file names:

concat("img_", range(param("s"), param("e")), ".bmp")

The result is (assuming that s=1 and e=4):

["img_1.bmp", "img_2.bmp", "img_3.bmp", "img_4.bmp"]

Alternatively, with leading zeros as fill characters:

concat("img_", format(range(param("s"), param("e")), digits(param("e")), "0")), ".bmp")

This will generate the following list of bitmap file names (assuming that s=8 and e=12):

["img_08.bmp", "img_09.bmp", "img_10.bmp", "img_11.bmp", "img_12.bmp"]

Testing flags

Tests if a certain parameter was set. If the parameter gv is in use a file named *file.ve* will be generated, otherwise no file will be generated:

```
if(inuse("gv"), "file.ve", "")
```

7.7 Readable File Formats

The framework supports the following file types:

- ces, mes, dat, cdat, v, sei, dati, inf, tab, epst, epsr, epsrad, uwrad, vel
- txt, log
- gpl, geo, grd, ggd
- uw, epsxy, velxy,
- hist
- bmp
- va, vx, vy, vt, vr, vi, ev

Table Files

Table files are plain *ASCII* files. Each line represents a tabular record. The first two lines a reserved for the row name and the used unit. Columns are whitespace separated. Floating point numbers are in international format (decimal points instead of commas). This is equivalent to the ISO C standard for the "C" locale.

To describe a two column table with a time stamp in seconds and a holdup measurement in %, a typical tabular file could look like that (here an *.*epst* file):

```
t eps(t)
s %
0 90.4379
0.0004 90.8505
```

File types which use the tabular file format are:

- *.epst
- *.epsr
- *.epsrad
- *.uwrad
- *.vel

The framework uses the 2D plot view to visualize tabular files.

Matrix Files

Matrix files are ordinary *ASCII* files very similar to tabular files. Each line represents a row in a matrix. Columns are whitespace separated. Floating point numbers are encoded with the ISO "C" locale standard.

```
      0
      0
      0
      0
      0
      0
      0
      1
      1
      ....

      0
      0
      0
      0
      1
      1
      1
      ....

      0
      0
      0
      0
      1
      4
      6
      ....

      0
      0
      0
      1
      2
      1
      1
      ....

      0
      0
      0
      1
      2
      3
      1
      ....

      0
      0
      1
      2
      7
      6
      1
      4
      ....

      0
      1
      2
      4
      5
      6
      1
      1
      ....
```

File types which use the matrix file format are:

- *.geo
- *.ggd
- *.uw
- *.epsxy
- *.velxy
- *.err

It's also possible to save multiple matrices in a file. Multiple matrices are separated by an empty line.

File types which are in the multi matrix file format are:

• *.grd

The *Wire Mesh Sensor Framework* uses the *3D Plot view* and the *Table view* to visualize tabular files.

Binary Files

Binary files contain a byte stream of continuous frames. The data is saved in *Little-Endian* Format. Each data field can be one of the types listened in Table 14 depending on the file type:

Туре	Size (bytes)	Description	File types
byte/unsigned char	1	Single byte value. Values range from 0 to 255.	*.v
uint16/unsigned short	2	Two bytes unsigned integer value. Values range from 0 to 2^{16} -1.	*.cdat; *.dat
int16/short	2	Two bytes signed integer. Values range from -2 ¹⁵ to 2 ¹⁵ -1.	
uint32/unsigned int	4	Four bytes unsigned integer. Values range from 0 to 2^{32} -1.	*.b
int32/int	4	Four bytes signed integer. Values range from -2^{31} to $2^{31}-1$.	
float	4	Four bytes single precision floating point value (IEEE 754).	*.vx; *.vy,

Table 14: Used data formats in the framework.

Data Offset (multiple of data words!)	Frame	Column	Row	Description
0	0	0	0	Start of the first line of the first frame.
1	0	1	0	
•••	0	2	0	
width	0	0	1	Start of the second line of the first frame.
width + 1	0	1	1	
•••	0	2	1	
width x height	1	0	0	Start of the first line of the first frame.
width x height + 1	1	1	0	
•••	1	2	0	
2 x width x height	2	0	0	
•••	3	1	0	
3 x width x height			0	
•••				
num_frames x width * height - 1	num_frames - 1	width -1	height -1	Last data value in stream.

The following table shows the structure of a binary file. The real data offset in bytes must be calculated by multiplying the offset with the size in Table 14.

Usually these binary files are bundled with an information file.

8 Summery

The software algorithms described in this document have been implemented for the purpose of data evaluation of wire mesh sensor data. The single executables have been originally designed for stand-alone execution from the DOS command line or via a batch script. Recently the wire mesh sensor frame work has been launched to integrate these single modules under a graphical user interface, to allow the user to specify the parameters and file settings in a usual WINDOWS® software surface. Over more, the framework allows the users to implement their own software code and integrate the new modules into it due to a "module information file" specifying the required parameters, input and output files.

This is the first step to user-friendly homogeneous wire mesh sensor data evaluation software. We hope that this package will enable our scientific partners and customers to proceed their wire mesh sensor data unaffiliated.

9 References

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